LC 0277

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Hour BILL NO. 408 1 INTRODUCED BY 2 3 Kannis

4 A BILL FOR AN ACT ENTITLED: "AN ACT AMENDING SECTIONS 5 69-1501 THROUGH 69-1505 AND 69-1507, 69-1508, 69-1510 6 THROUGH 69-1517, R.C.M. 1947, RELATING TO INSPECTION AND 7 OPERATION OF STEAM BOILERS AND STEAM MACHINERY; THE 8 LICENSING OF ENGINEERS FOR STEAM BOILERS AND STEAM 9 MACHINERY; AND REPEALING SECTIONS 69-1506, 69-1509, 69-1701, 10 69-1702, AND 69-1703, R.C.M. 1947."

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12 BE IT ENACTLD BY THE LEGISLATURE OF THE STATE OF MONTANA: 13 Section 1. Section 69-1501, R.C.M. 1947, is amended to 14 read as follows:

15 "69-1501. Advisory--committee--functions---appointment 16 and--terms---of---members--traveling---expenses--rules---and 17 regulations--state State boiler inspectors of--boilers, 18 appointmenty---term---and----compensation--special boiler 19 inspectors. {1?--There--is--hereby--created--to--advise-the 20 industrial-accident-board-an-advisory-committee-which--shall 21 hereafter--be--referred--to--as-the-committee;-consisting-of 22 three-(3)-members-who-shall-be-appointed--by--the--governor; 23 one--for--two-{2}-years,-one-for-three-{3}-years-and-one-for 24 four-(4)-years--At-the-expiration-of-their-respective--terms 25 or--when-vacancies-occur-they-or-their-successors-identified

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1	with-the-some-interest-respectively-shallbeappointedby
2	thegovernorfortermsoffour-{4}-years-eachOf-these
3	appointed-members-one-{1}-shall-beaMontanafirstclass
4	steamlicensedoperatingengineerof-boilers-employed-in
5	that-capacity-at-the-time-of-his-appointmenty-one-(1)shall
6	becommissionedbythenationalboardofboilersand
7	pressure-vessels-inspectors-and-shall-representtheboiler
8	insurancecompanieslicensedto-do-business-in-the-state;
9	and-one-{1}shallbeaMontanaregisteredprofessional
10	mechanicalengineerThecommittee-shall-elect-one-{l}-of
11	its-members-as-chairman-and-shall-meet-whenever-required.
12	The-members-of-the-committee-shall-serve-without-salary
13	but-shall-receive-actual-travel-expenses-in-the-samemanner
14	as-other-state-officers:
15	Thecommitteeshallactinatechnicaladvisory
16	capacitytotheindustrialaccidentboardandshall
17	formulatedefinitions7rulesand-regulations-for-the-safe
18	constructiony-instaliationy-operationy-inspection-and-repair
19	of-equipment-covered-by-this-actThe-definitionsy-rules-and
20	regulations-so-formulated-shallfollowgenerallyaccepted
21	nationwideengineeringstandardsaspublishedbythe
22	American-society-of-mechanical-engineers.
23	{
24	inspectorsTheindustrialaccidentboardshall-appoint
25	stateinspectorsofboilersandsnallprescribetheir
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duticsy-term-of-office-and-fix-their-compensation-1 2 In addition to the employing state boiler inspectors 3 the industrial--accident--board division of workmen's compensation shall issue to the inspectors of boiler 4 5 insurance companies authorized to do business in the state, 6 commissions, certificates, or other recognition as special 7 boiler inspectors and shall may accept the inspection reports of such these special inspectors as equivalent to 8 9 those of the state inspectors, provided-that-each-such Each 10 special inspector shall hold a certificate as boiler 11 inspector issued by the national board of boiler and 12 pressure vessels inspectors. Such These special inspectors 13 shall receive no salary or expenses from the state nor shall 14 the state collect inspection fees for inspections made by 15 such these special inspectors." 16 Section 2. Section 69-1502, R.C.M. 1947, is amended to 17 read as follows:

18 "69-1502. Qualifications of state boiler inspectors. 19 No A person is not eligible to hold-the-office-of-inspector 20 of-boilers-and-steam-engines-who-has--not--had be a state 21 boiler inspector unless he has held for at least ten-years 22 of-actual-experience-in--the--operation--of--steam--enginesy 23 steam-boilersy-and-steam-machineryy-and-who-has-not-held-for 24 at---least---three----(3)--years--immediately--preceding--his 25 appointment-a-first-class-stationary-engineeris--license--of

1	thestate-ofMontanaorwho-is three (3) years a valid
2	first class engineer's license. A state inspector may not
3	be either directly or indirectly financially interested in
4	the manufacture or sale of boilers or steam machinery, or
5	any patented article required-to-be-sold relating thereto."
6	Section 3. Section 69-1503, R.C.M. 1947, is amended to
7	read as follows:
8	"69-1503. Inspection of boilersboiler installations.
÷	(1) The A state boiler inspector ofboilersmust shall
10	inspect all boilers and steam generators before the same
11	they are used, and all persons who bring into this state,
12	for operation in this state, any boiler er-beilers-must
13	shall notify the board division stating the number and kind
14	of boilers, and where they are to be located and operated in
15	this state, and must secure from the board-a division an
16	inspection certificate of-inspection or an operating
17	certificate before said-boilers-are the boiler is placed in
18	operation7. except-in-the-case-of-new-boilers7-which-must-be
19	inspected-within-ninety-(90)-days-after-they-are-put-in-use;
20	and-all All boilers must shall be inspected at least once in
21	every year, except boilers exempt under provisionsof
22	section 69-1515. Upon written application, longer inspection
23	intervals may be authorized by the beard <u>division</u> . Any
24	owner, operator or user who opens a boiler or-boilers
25	between inspections for repair-or-other-reasonsmust major
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repairs shall notify the beard division of such that action 1 2 and such the boiler or-botters shall at--the--discretion--of 3 the--beard be inspected by the state boiler inspector or special boiler inspector before the boiler er-beilers-may-be 4 5 is placed back in operation. Any-person-failing-to-give notice-to-the-board-as-herein-providedy-or-who-operates-such 6 7 boilers--without--a--certificate--from--the--boardy-shall-be 8 punished-by-a-fine-of-not--less--than--one--hundred--dollars 9 +6160}--nor--more--than-five-hundred-dollars-{6500}-for-cach 10 offenser-or-by-imprisonment-in-the-county-jail-for-not--less 11 then--thirty-(30)-nor-more-than-ninety-(90)-days--or-by-both 12 such-fine-and-imprisonment-

13 (2) When necessary, the state boiler inspector or 14 special boiler inspector shall subject beiters a boiler, 15 except those exempted by section 69-1515, to hydrostatic 16 pressure, which hydrostatic pressure shall not exceed one 17 hundred fifty per cent (150%) of the steam pressure maximum 18 allowable working pressure allowed on the beilers, boiler. 19 providing-there-are-no-such--leaks--on--such--boilers--which 20 prevent---the---inspector--from--applying--such--hydrostatic 21 pressure--And--the--inspector--must--satisfy--himself--by--a 22 therough--interior-and-exterior-examination-that-the-beilers 23 are-weil-made-and-of-good-and-suitable--material;--that--the 24 openings--for--the-passage-of-water-and-steam7-respectively7 25 and-all-pipes-and-tubes-exposed-to-heaty-arc-of--the--proper

1 dimensions--and--free--from-obstructions;-that-the-flues-are circular-in-shape;-that-the-fire-line-of-the-furnace--is--at 2 3 least--two-{2}-inches-below-prescribed-minimum-water-line-of 4 the-boilers;-that-the-arrangements-for-delivering--the--feed 5 Water--are--such-that-the-boilers-cannot-be-injured-thereby, 6 and-that-such-boilers--and--the--steam--connections--may--be safely-employed-without-danger-to-life. 7 8 (3) New--beiler--installations--No A boiler which does not conform to the rules and-regulations-formulated adopted 9 10 by the committee division governing new construction and 11 installation shall not be installed and operated in this 12 state after-twelve-(12)-months-from-the-date-upon-which-the 13 first-rules-and-regulations-under-this-act-pertaining-to-new 14 construction-and-installation-shall-have--become--effective; 15 unless the boiler is of special design or construction, and 16 therefore is not covered by the these rules and-regulations, 17 nor--is--in--any--way--inconsistent--with--such--rules---ana 18 regulations, in which case a special installation and 19 operating permit may at-its-discretion be granted by the 20 committee division." 21 Section 4. Section 69-1504, R.C.M. 1947, is amended to 22 read as follows:

23 "69-1504. Inspection of boilers--further requirements
24 in making inspection. (1) The state boiler inspector or
25 special boiler inspector must-also-satisfy-himself shall be

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satisfied that: (a) the safety valves are of suitable 1 2 relieving capacity ratings, sufficient in number and-area, 3 and properly arranged, and that--the--safety-valves--are properly adjusted so as to allow no greater pressure in the 4 5 boilers than the amount prescribed by the inspection or 6 operating certificate; (b) that there are a sufficient 7 number of gauge gage cocks and water gage glasses properly 8 inserted to indicate the amount of water, and suitable 9 gauges gages that will correctly record indicate the operating pressure of-steam; and (c) adequate-and-certain 10 11 there are adequate provisions for an ample supply of water to feed the boilers boiler at all times; and (d) that 12 suitable means for blowing out down are provided, so-as in 13 14 order to thoroughly remove mud and sediment from all parts 15 of the boilers boiler when-they-are-under-pressure, of 16 steamy--and--any--rentery-usery-or-owner-of-a-boilery-or-any 17 person-or-persons-who-tamper-with-the-safety-valve-to--allow the -- boiler-to-carry-greater-pressure-than-is-allowed-by-the 18 19 inspection--certificatey--shall--be--deemed--quilty---of---a 20 Misdemeanor-

21 (2) <u>Safety factors are as follows: (a)</u> Where a boiler
22 is constructed with lap horizontal seams on <u>the better</u>,
23 dome, or drum, a factor <u>of safety</u> of four and one-half (4
24 <u>1/2</u>) shall be used in determining the safe working pressure
25 allowed on such the boiler. But--where (b) Where the boilers

1 are boiler is constructed with butt-strap horizontal seams, a factor of safety of four and one half (4 1/2) may be used 2 3 in determining such the safe working pressure. (c) If the boiler rests on side wall walls on lugs, or is hung by 4 5 1-beams, or is in any way set up so that the weight of the 6 boiler is pulling against the horizontal seam of rivets, a 7 factor of safety of five (5) must shall be used to determine 8 the safe working pressure allowed on the boiler. (d) Where 9 the horizontal lap seams of the boiler are exposed to the fire, a factor of safety of five (5) must shall be used to 10 11 determine the safe working pressure to be allowed on such 12 the boiler. (e) On stay bolts, if new, a pressure of seven 13 thousand five hundred pounds pressure per square inch (7,500 14 psi) shall be allowed. If-such-stay-bolts--are--corroded--or 15 defectivey--the--inspector-must-determine-the-pressure-to-be allowed-on-samer (f) On braces made of solid material, a 16 17 pressure of eight thousand pounds pressure per square inch 18 (8,000 psi) shall be allowed. (g) On welded braces or braces 19 with only one (1) crow-foot, a pressure of six thousand 20 pounds pressure per square inch (6,000 psi) shall be 21 allowed. 22 (3) No-east Cast iron shall may not be used in the 23 construction or reinforcements of any boiler where the 24 pressure allowed on said the boiler is more than one hundred

25 <u>sixty</u> pounds per square inch (160 psi).*

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2 read as follows: 3 "69-1505. Inspection of boilers--material to be used. 4 No-boiler-or-steam-pipe--nor-anv-of-the-connections-thereto-5 shall--be--approved-which-is-made-in-whole-or-in-part-of-bad 6 materialy-or-is-unsafe-from-any-cause--Nothing-herein--shall 7 be--construed--to--prevent--the--use--of-any-boiler-or-steam 8 generator-which-may-not-be-constructed-of--riveted--iron--or q steel--plates---when-the-inspector-has-satisfactory-evidence 10 that-such-boiler-or-steam-generator-is-caual-in-strength--to 11 and--as--safe-from-explosion-as-boilers-of-the-best-quality; 12 constructed-of-iron-or-steel-plates. All materials to be 13 used in the construction of boilers shall be in compliance 14 with the applicable sections of the ASME code." 15 Section 6. Section 69-1507. R.C.M. 1947. is amended to 16 read as follows: "69-1507. Duty of owner to permit inspection--beard 17 18 division action--costs and expenses. It-is-the-duty-of-the 19 owners,-engineers,-or-managers An owner, operator, or user 20 of a steam or water beilers boiler to shall allow the 21 inspector division free access to the same boiler at 22 reasonable times. In-case-the-owner,-operators,-or-manager 23 of-any-boiler-is-notified-by--the--inspector--to--have--said 24 boiler--ready--for-inspection-on-a-certain-day7-and-fails-to 25 have-such-boiler-ready-for--inspection--at--such--time;--the

Section 5. Section 69-1505, R.C.M. 1947, is amended to

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1 inspector--shall--notify--the--board--to-gain-access-to-seta 2 boiler.-Any-person-failing-to-immediately-comply-with--board 3 directed--access--to-said-boiler-shall-be-deemed-guilty-of-a 4 misdemeanory-and-upon-conviction-thereof-shall--be--punished 5 by-a-fine-of-not-less-than-one-hundred-dollars-nor-more-than five--hundred-dollars,-or-by-imprisonment-in-the-county-jail б for-not-less-than-two-months-nor-more-than-six-months-or-by 7 R both-such-fine-and--imprisonment. The owner, engineer-og 9 manager operator, or user of any a boiler who has refused 10 the division access resulting-in-a-board--order--must shall 11 pay all transportation-and-hotel expenses of the division 12 inspector who makes the inspection directed-by--such--order, 13 in addition to the inspection fee provided by law. It-shall 14 be-the-duty-of-the The engineer operating any a boiler or 15 boilers--to shall assist the inspectors division in their 16 examination-of-the-same the inspection, and point out any 17 defects known to him. in-the-boilers-or-machinery-under-his 18 charge--Any-engineer-not-complying-with-this--section--shall 19 have--hig--license--revoked-or-suspended. The division shall 20 notify the owner, operator, or user of any defects found and 21 shall recommend repairs necessary to render the boiler 22 safe." 23 Section 7. Section 69-1508, R.C.M. 1947, is amended to read as follows: 24 25 "69-1508. Licenses required--penalty--for--operating

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1 wi	theat-license penalties for violation of this act. (1) No
2 pe	erson shall be-granted receive a license to-operatesteam
3 or	-water-boilers-and-steam-machinery under the-provisions-of
4 th	is article act, who has not met the qualifications for
5 li	censing and found to be competent by examination. to
б ре	rform-the-duties-of-an-engineery-and-recoined-a-license-so
7 te	actAny-person-who-operates-any-boiler-or-steam-engine
8 wi	thoutfirstobtainingalicenseisguiltyofa
9 m i	sdemeanory-and-upon-conviction-shall-be-punished-by-a-fine
10 of	notlessthanfifty-dollars-nor-more-than-one-hundred
11 de	llars,-or-by-imprisonment-in-the-county-jail-for-notmore
12 th	an-sixty-days7-or-by-both-such-fine-and-imprisonment.
13	(2) Civil and criminal penalties for violation of this
14 <u>ac</u>	t are as follows:
15	(a) A person who willfully or repeatedly violates the
16 <u>re</u>	quirements of this act, or regulations prescribed under
17 <u>th</u>	is act, may be assessed a civil penalty of not more than
18 <u>te</u>	en thousand dollars ($\$10,000$) for each violation.
19	(b) A person who violates this act, or rule
20 <u>pr</u>	comulgated under this act, shall be assessed a civil
21 <u>pe</u>	malty of up to one thousand dollars (\$1,000) for each
22 <u>vi</u>	olation.
23	(c) A person who willfully violates any standard,
24 ru	
24 <u>ru</u>	le, or order promulgated under this act, and that

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1	conviction, be punished by a fine of not more than ten
2	thousand dollars (\$10,000) or by imprisonment for not more
3	than six (6) months, or by both; except that if the
4	conviction is for a violation committed after a first
5	conviction of such person, punishment shall be by a fine of
6	not more than twenty thousand dollars (\$20,000) or by
7	imprisonment for not more than one (1) year, or by both.
8	(d) A person who gives advance notice of any
9	inspection to be conducted under this chapter, without
10	authority from the division, shall, upon conviction, be
11	punished by a fine of not more than one thousand dollars
12	(\$1,000) or by imprisonment for not more than six (6)
13	months, or by both.
14	(e) A person who knowingly makes any false statement,
15	representation, or certification in any application, record,
16	report, plan, or other document filed or required to be
17	maintained under this act shall, upon conviction, be
18	punished by a fine of not more than ten thousand dollars
19	(\$10,000) or by imprisonment for not more than six (6)
20	months, or by both.
21	(f) The division has authority to assess all civil
22	penalties provided in this section, giving due consideration
23	to the appropriateness of the penalty with respect to the
24	economic condition of the person charged, the gravity of the
25	violation, the good faith of the person, and the history of
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1	previous violations.
2	(g) The Montana Administrative Procedure Act applies
3	to actions of the division in carrying out this act and to
4	appeals from those actions."
5	Section 8. There is a new R.C.M. section that reads as
6	follows:
7	Classification, licensing, and qualifications of
8	engineers. (1) Engineers entrusted with the operation,
9	care, and management of steam or water boilers, steam driven
10	machinery, and air compressors shall be divided into the
11	following classes and licensed accordingly:
12	(a) First-class engineers shall be licensed to operate
13	all classes, pressures, and temperatures of steam and water
14	boilers, and steam driven machinery.
15	(b) Applicants for a first-class engineer's license
16	shall have no less than three (3) years' experience under an
17	engineer holding a valid first-class engineer's license.
18	(c) Second-class engineers shall be licensed to
19	operate all classes, pressures, and temperatures of steam
20	boilers and steam driven machinery not to exceed two hundred
21	fifty pounds per square inch (250 psi) or water boilers not
22	in excess of three hundred seventy-five pounds per square
23	inch (375 psi).
24	(d) Applicants for a second-class engineer's license

25 shall have no less than two (2) years' experience under an

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l engineer holding a valid first-class or second-class
2 engineer's license.

3 (e) Third-class engineers shall be licensed to operate 4 steam boilers and steam driven machinery operating not in 5 excess of one hundred pounds per square inch (100 psi) or 6 water boilers operating not in excess of one hundred sixty 7 pounds per square inch (160 psi).

8 (f) Applicants for a third-class engineer's license 9 shall have no less than one (l) year's experience under an 10 engineer holding a valid first, second, or third-class 11 engineer's license.

12 (g) Low pressure engineers shall be licensed to 13 operate steam boilers not in excess of fifteen pounds per 14 square inch (15 psi) or water boilers not in excess of fifty 15 pounds per square inch (50 psi).

16 (h) Applicants for a low pressure engineer's license 17 shall have no less than three (3) months' experience 18 operating boilers and successfully pass a written and oral 19 examination.

20 (2) Each licensed engineer who has not worked at a job
21 requiring a license for a period of five (5) years shall be
22 re-examined during the anniversary month of his license.

23 Section 9. There is a new R.C.M. section that reads as24 follows:

25 Variances and exceptions for licensing--traction

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licenses. Allowable exceptions or variances to minimum
 requirements of section 8 [of this act] are as follows:

3 (1) Applicants for an engineer's license in any classification holding a valid license 4 in that classification from another state where the licensing 5 6 requirements are equal to or exceeding the minimum 7 requirements of this state and who successfully pass a 8 written examination prescribed by the division shall be 9 granted a license in that classification.

10 (2) Operating experience in a classification
11 satisfactory to the division, accumulated in the United
12 States military services may be accepted instead of the
13 operating experience required for the licensing of engineers
14 in each of the classifications.

15 (3) Applicants with training in the actual operation 16 of steam or water boilers and steam driven machinery who 17 have been certified as having satisfactorily completed a 18 prescribed training course from а recognized 19 vocational-technical training school or center or other 20 division-approved institution or training program in the 21 classification for which they are applying may at the discretion of the division be credited with a maximum of six 22 23 experience toward a first, second, or months (6) 24 third-class engineer's license.

25 (4) The licenses named in section 8 [of this act] do -15-

1 not entitle the holder thereof to operate a traction engine. A person who is entrusted with the care and management of a 2 traction engine, or boiler on wheels, is required to pass an 3 examination as to his competency to operate that machinery 4 and to procure a license to be known as a traction license. 5 A traction license does not entitle the holder thereof to 6 7 operate any other class of steam machinery specified in section 8 [of this act]. Applicants for a traction 8 engineer's license shall: 9 (a) have no less than six (6) months' full-time 10 experience in the operation of steam traction engines; 11 12 (b) successfully pass a written examination prescribed by the division; 13 14 (c) be eighteen (18) years of age or older. The division may waive the experience requirement for 15 operators of traction engines that are maintained and 16 17 operated as a hobby for restoration and show purposes of 18 antique equipment. 19 Section 10. There is a new R.C.M. section that reads as follows: 20 21 Steam driven machinery--licensing. (1) First-class steam driven machinery engineers shall be licensed to 22 23 operate all classes of steam driven machinery. (2) Applicants for a first-class steam driven 24 25 machinery engineer's license shall have no less than one (1)

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year's experience under an engineer holding a valid
 first-class engineer or first-class steam driven machinery
 license.

4 Section 11. Section 69-1510, R.C.M. 1947, is amended 5 to read as follows:

*69-1510. Complaints and suspension or revocation of 6 7 license. Whenever a complaint is made against an engineer holding a license that he, through negligence, want of 8 9 skill, or inattention to duty, permitted his-boiler(s) a 10 boiler, steam driven machinery, or air compressor under his 11 control to burn-or-otherwise-become-in-bad-condition become 12 unsafe, or--that-he-has-been-found-intoxicated-or-under-the 13 influence-of-drugs-while-on-duty--it--is--the--duty--of the 14 beard--te division shall make a thorough investigation of 15 the charge, and-upon-satisfactory-proof-of-such--charge--to 16 revoke--the--license-of-said-engineer. If the division finds 17 that the person has allowed a boiler, steam driven 18 machinery, or air compressor under his control to become 19 unsafe, the division may, after giving the person notice and 20 an opportunity for hearing, revoke or suspend his license." Section 12. Section 69-1511, R.C.M. 1947, is amended 21 22 to read as follows: 23 "69-1511. Certificate of inspection--wrongfully 24 issuing-certificate-of-inspection-or-licenses-as-misdemeanor

1 machinery--herein--provided--fory--the--inspectors--may--act 2 jointly--or--separately--but--the--inspector--or--essistent 3 inspector-making-such-inspection-must-in-all--cases--certify 4 the--same--under--the--seal--of-the-inspector-of-boilers-and 5 safety:-Any-inspector-or-assistant-inspector--who--willfully 6 certifics--regarding--any--boilers--or-their-attachments--or 7 grants-a-license-to-any-person-to-act-as--engineer--contrary 8 to---the---provisions--of--this--articley--is--guilty--of--a 9 misdemeaner. All certificates of inspection, operating 10 certificates. and engineer's licenses shall must be 11 displayed in a conspicuous place in the boiler room." 12 Section 13. Section 69-1512, R.C.M. 1947, is amended 13 to read as follows: 14 *69-1512, Fees for inspection or examination. (1) All 15 fees for inspection are to be paid to the industrial accident -- beard division in accordance with the following 16 schedule based on safety valve setting: 17 18 (a) Boilers with pressure under thirty (30) pounds--per 19 square--inch (psi) and under \$10 20 (b) Boilers with pressure from over thirty (30) pounds 21 (psi) to and including one hundred (100) pounds-per--square 22 inch (psi) \$15 23 (c) Boilers with pressure from over one hundred (100) 24 pounds (psi) to and including three hundred (300) pounds 25 per-square-inch (psi) \$20

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1	(d) Boilers with pressure over three hundred (300)
2	pounds-per-square-inch (psi) \$30
3	(e) Miniature boilers with-pressure-notinexcessof
4	one-hundred-(180)-pounds-per-square-inch \$10
5	(f) Steam traction engines \$ 5
6	(g) Operating certificate \$ 4
7	In case of the failure of the owner, manager-or-person
8	operator, or user in charge of any boiler to pay such the
9	fee to the industrialaccident-board division, the board
10	division shall initiate the necessary legal action to
11	collect said the fee. Failure-of-any If a person fails to
12	immediately abide with the results of such-board the
13	division action he shall be deemed guilty of a violation of
14	this act misdemeaner and punished asprovided-by under
15	section 69-1507 69-1508.
16	{2}Whenevery-upon-request-of-the-owner-or-operator-of
17	any-boiler-it-is-necessaryfortheinspectortomakea
18	specialtripfor-the-inspection-of-the-boilery-the-mileage
19	and-per-diem-allowed-by-law7-in-addition-to-the-feesherein
20	prescribedy-shall-be-charged-and-collected-by-the-industrial
21	accident-board-
22	(3) (2) Applicants for an engineer's license shall pay
23	fees according to the class of license for which application
24	is made, as specified in the following schedule:
25	(a) First class \$30

1	(b) Seconā class \$20
2	(c) Third class \$12
3	(d) Low pressure \$ 8
4	(e) Traction \$12
5	(f) Renewal of license \$ 4
6	(g) Replacement of lost certificate license \$ 2
7	(h) First-class steam driven machinery \$15
8	(4) <u>(3)</u> Each application shall be accompanied by a
9	payment equal to fifty per cent (50%) of the license fee for
10	which application is being made ; said The payment shall be
11	forfeited in the event the applicant fails to appear for the
12	examination at the scheduled time or fails to pass the
13	examination.
14	In case of the failure of any applicant to successfully
15	pass an examination, forty-five-(45) thirty (30) days must
16	shall elapse before he can again be examined for the
17	license.
18	(4) All certificates of inspection, operating
19	certificates, and engineer licenses shall be displayed in a
20	conspicuous place in the boiler room."
21	Section 14. Section 69-1513, R.C.M. 1947, is amended
22	to read as follows:
23	"69-1513. Review of license rejection. If any person
24	who has applied for a license under the-provisions-of this
25	article chapter, and has been rejected, feels aggrieved, he

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may at any time after the-lapse-of ten (10) days, and within 1 forty-five (45) days after the date of his rejection, in 2 writing set forth the causes of his grievance and request a 3 board division review. Such The request must shall be 4 addressed to the beard division and shall be signed by the 5 rejected applicant. Within two ten (10) days after receiving 6 such the request, it-is the duty-of-the-board--to division 7 shall notify the applicant in writing that on a certain day, 8 9 which shall not be less than five twenty (20) nor more than thirty--(38) forty-five (45) days after the date the board 10 division receives said the written request, the committee 11 division shall review and evaluate the application. The 12 13 applicant may appear in person at--said--review--if--he--se desires. At least two ten (10) days before the day set for 14 the review the applicant may shall designate in writing to 15 the board division the name of an engineer holding a valid 16 license of equal or higher grade with than the one applied 17 for, and such the engineer may present himself in behalf of 18 the applicant upon the day and at the hour fixed for the 19 review." 20

21 Section 15. Section 69-1514, R.C.M. 1947, is amended 22 to read as follows:

r69-1514. Beard Division decision. After-said If after
 the review is completed7-and-if-a-majority-of-the--committee
 the division decides that such the applicant is entitled to

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the license he has applied for, the beard division shall 1 2 without delay issue a license accordingly, but-if-a majority-of-the-committee However, if the division rejects 3 the applicant, it is a final rejection, and he-must the 4 5 division shall not be-granted grant another examination for the-space-of-forty-five-(45) within thirty (30) days after 6 7 such the last rejection, when he the applicant may again 8 apply as provided by section 69-1512."

9 Section 16. Section 69-1515, R.C.M. 1947, is amended10 to read as follows:

11 *69-1515. Boilers exempted from provisions--duty of owner of traction engine--notice of purchase of boiler. (1) 12 13 This act shall does not apply to boilers under federal 14 control, except the division shall, if requested, perform courtesy inspections of such boilers. The provisions of 15 this act requiring inspections, inspection fees, and 16 17 certificates shall do not apply to steam-heating boilers 18 operated-at-not-over-fifteen-{15}--pounds--per--square--inch 19 gauge--pressure--in--private-residences-or-apartments-of-six 20 {6}-or-less-families-or--to--hot--water--heating--or--supply 21 boilers--operated--at--not-over-fifty-(50)-pounds-per-square 22 inch-gauge-pressure-and-temperatures-not--over--two--hundred fifty--degrees--Pahrenheit--{2502-F}-when located in private 23 residences. or-apartments-of-six-(6)-or-less--families. The 24 provisions of this act requiring licensed operators do not 25

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LC 0277

1 apply to any hot water boiler of seven hundred fifty 2 thousand (750,000) BTU input or less. becomptives, -commonly 3 known-as-dinkey-enginesy-used-in-operating-logging-or-mining 4 reilreador--er--any--ainikar-work-where-anoh-locomotiveo-are 5 ownedy-leased-or-operated-by--eny--individualy--company,--or 6 corporation-and-arc-used-in-the-business-of-such-individualy 7 company,--or--corporation,--and--not--for-general-commercial 8 purposesy-shall--be--classed--as--traction--engines--and--be 9 subject-to-inspection-as-are-other-traction-engines--and-the 10 persons-operating-or-firing-such-dinkey-locomotives-shall-be 11 required--to--hold--traction--lisenses---No-persons A person 12 operating any-of-the an engines engine or boiler boiler 13 hereinbefore exempted exempt from the -- operation of this 14 article chapter shall-be is not required to procure a 15 license from the beard division.

16 (2) Any A person purchasing any a boiler, whether 17 traction or stationary, shall-be is entitled to receive from 18 the seller the certificates of inspection issued on such the 19 boiler, and any person purchasing any a boiler, whether 20 traction or stationary, not exempted by the-provisions-of 21 this section, shall, within ten (10) days after such 22 purchase, report the fact of such the purchase to the beard 23 division and shall notify the board division as to where 24 said the boiler will be installed and operated. Any-person 25 failing-to-comply-with-the-provisions-of-this-section--shall be-deemed-guilty-of-a-misdemeanor. All other boilers and
 steam engines, except as herein exempted, come under the
 provisions of this article act and persons operating same
 are required to hold the proper grade class of license."

5 Section 17. Section 69-1516, R.C.M. 1947, is amended 6 to read as follows:

"69-1516. Certificates-must Licenses shall be renewed 7 yearly--failure to renew. All certificates-of-license-to 8 engineers-of-all classes of engineer's licenses shall be 9 10 renewed yearly, except as herein provided. Any An engineer 11 failing to renew his license as herein provided, or within at least thirty (30) days after the date of expiration snall 12 be assessed the fee for the original license of the same 1.3 grade class, before the license will may be reissued. Any 14 engineer failing to renew his license within twelve (12) 15 16 months of the date of expiration, must shall reapply for an engineer's license as required by the-provisions-of section 17 69-1509 [8 of this act]; provided; -- however; -- that however, 18 any engineer whose license expired while such the engineer 19 was in the United States military or-neval service of--the 20 21 United--States-shall-have has ninety (90) days from the time such the engineer is discharged from such military or--neval 22 23 service within which to renew his license at-the-renewal fee." 24

25 Section 18. Section 69-1517, R.C.M. 1947, is amended -24-

-23-

1 to read as follows:

*69-1517. Operation of beiler-or boilers and steam 2 engine driven machinery without license. It is unlawful for 3 any a person in this state to operate a stationary boiler, 4 or steam engine driven machinery, or-any-boiler-or-steam 5 6 engine other than engines-and-boilers those exempted by--the 7 provisions--of--section under section 69-1515, without a license granted under the-provisions-of-this-carticle this 8 act. The owner, renter operator, or user of any engine-or 9 boiler or steam driven machinery is equally liable for the 10 violation of this section. But in case of accident, 11 12 sickness, or any unforeseen work prevention of by the 13 licensed engineer employed by any owner, renter operator, or user of-an-engine-or-boiler, the owner, renter operator, or 14 15 user may, for fifteen (15) days, employ any person of the 16 age of eighteen (18) years or over-whom older who he may 17 consider considers competent to run the engine-or boiler; or 18 steam driven machinery although such the person so employed 19 may is not be the holder of an engineer's licensey. he The 20 person employed shall have reasonable qualifications 21 acceptable to the beard division. The person so employing 22 the unlicensed engineer operator shall immediately notify 23 the beard division of this action. But-ne An owner, renter 24 operator, or user of boilers or steam machinery driven 25 machinery shall not shall-be-allowed-to-so employ unlicensed

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engineers operators for more than fifteen (15) days in any 1 one (1) calendar year. And-it--shell--be It is unlawful, 2 3 except as stated in this section, for any a person, firm, or 4 corporation to employ any a person not duly licensed as an 5 engineer, within the meaning of this act, to run or operate 6 any of the boilers or engines steam driven machinery subject 7 to the provisions of this act." 8 Section 19. Grandfather clause. A person holding a 9 valid license may renew it without meeting the requirements 10 of this act. All applicants for new licenses or lapsed 11 licenses shall comply with the provisions of this act. 12 Section 20. Sections 69-1506, 69-1509, 69-1701.

13 69-1702, and 69-1703, R.C.M. 1947, are repealed.

-End-

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BE 0408/02

Approved by Committee on Labor & Employment Relations

> AND THE

1	HOUSE BILL NG. 408
ż	INTRODUCED BY JOHNSON, BRAND, KEMMIS,
ذ	LESTEN, DUSSAULT
4	
5	A BILL FOR AN ACT ENTITLED: "AN ACT AMENDING SECTIONS
6	69-1561 THEODGE 69-1505 AND 69-1507, 69-1508, 69-1510
7	THROUGE 69-1517, R.C.M. 1947, BELATING TO INSPECTION AND
я	OPERATION OF STEAM BOILERS AND STEAM BACHINERY: THE

LICENSING OF ENGINEERS FOR STEAM BOILERS AND STEAM 9 10 MACHINERY; AND REPBALING SECTIONS 69-1506, 69-1509, 69-1701, 11 69-1702, AND 69-1703, B.C.M. 1947."

12

BE IT ENACTED BY THE LEGISLATURE OF THE STATE OF MONTANA: 13 Section 1. Section 69-1501, R.C.H. 1947, is amended to 14 15 read as follows:

16 #69-1501. Advisory-consister functions--appointment 17 and terms of tempers traveling expenses rules and regulations-state State boiler inspectors of boilers, 18 appointment, term and compensation special boiler 19 inspectors. (1) There is hereby created to advise the 20 21 industrial accident board an advisory consittee which shall 22 hereafter be referred to as the countitteey consisting of 23 three-(3) members-who shall be appointed by the governory one for two (2) years, one for three (3) years and one for 24 25 four (4) years. At the expiration of their respective terms

1	orwhen-wacancies-occur-they-or-their-successors-identified
2	with the same interest respecti⊽ely shall be appointed by
3	the-governor-for-terns of four (4) years-each. Of these
4	appointed members one (1) shall-be a Montana first class
5	steam-licensed-operating-engineer-of-boilers-employed in
6	that-gapagity-at-the-time-of-his-appointmenty-one (1)shall
7	becommissionedbythemationalboardofboilersand
8	pressure vessels inspectors and shall represent the boiler
9	insurance companies licensed to do business in the state,
10	and one (1) shall be a fontana registered professional
11	mechanical engineer. The committee chall-elect-one (1) of
12	its-members as chairman and shall-meet-whonever-required.
13	The members of the committee shall serve without salary
14	but shall receive actual travel expenses in the same manner
15	as-other-state-officers-
16	The committee shall act in a technical advisory
17	capacity-to-the-inductrial-accident-boardandchall
18	formulate definitions, rules and regulations for the safe
19	construction, installation, operation, inspection-and repair
20	of-equipment covered by this act. The definitions, rules and
21	regulations-so-formulated shall-follow-generally-assepted
22	nationwideengineeringstandardsaspublishedbythe
23	American cociety of mechanical engineers.
24	
25	imspectorsThe industrial accident board shall appoint

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SECOND READING

state iscpestors of boilors and shall prescribe their 1 dution-tera-of office and fir-their-compensation-2 In addition to the employing state boiler inspectors 3 the industrial accident board division of workmen's L compensation shall issue to the inspectors of boiler 5 insurance companies authorized to do business in the state, 6 commissions, certificates, or other recognition as special 7 boiler inspectors and shall may accept the inspection 8 reports of such these special inspectors as equivalent to 9 those of the state inspectors - provided that each such Each 10 special inspector shall hold a certificate as boiler 11 inspector issued by the national board of boiler and 12 pressure wessels inspectors. Such These special inspectors 13 shall receive no salary or expenses from the state nor shall 14 the state collect inspection fees for inspections made by 15 such these special inspectors.* 16 Section 2. Section 69-1502, B.C.M. 1947, is amended to 17 read as follows: 18 #69-1502. Qualifications of state boiler inspectors. 19 No 1 person is not eligible to hold the office of inspector 20 of boilers and steam engines who has not had be a state 21 boiler inspector unless he has held for at least ten-years 22 of actual experience in the operation of stear engines, 23

24 steam boilers, and steam machinery, and who has not beld for
 25 at least - three - (3) - years - immediately - preceding - his
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1 appointment a first-class stationary opgineer's license of 2 the state of Montana, or who is three (3) years a valid з first class engineer's license. A state inspector may not 4 be either directly or indirectly financially interested in 5 the manufacture or sale of boilers or steam machinery, or 6 any patented article required to be sold relating thereto." 7 Section 3. Section 69-1503, R.C.M. 1947, is amended to 8 read as follows: 9 "69-1503. Inspection of boilers-boiler installations. 10 (1) The A state boiler inspector of -- boilers such shall 11 inspect all boilers and steam generators before the same 12 they are used, and all persons who bring into this state. 13 for operation in this state, any boiler or boilers and 14 shall notify the board division stating the number and kind 15 of boilers, and where they are to be located and operated in 16 this state, and must secure from the board a division an 17 inspection certificate of inspection or an operating 18 certificate before said boilers are the boiler is placed in 19 operation, except in the case of new boilers, which such be 20 inspected within minety (96) days after they are put in user 21 and all All boilers arest shall be inspected at least once in 22 every year, except boilers exempt under provisions of 23 section 69-1515. Open written application, longer inspection

25 owner, operator or user who opens a boiler or boilers -4- BE 408

intervals may be authorized by the board division. Any

24

between inspections for repair or other reasons - aust major 1 repairs, shall notify the beard division of such that action 2 and such the boiler or boilers shall at the discretion of 3 the board he inspected by the state boiler inspector or L 5 special boiler inspector before the boiler or boilers may be 6 is placed back in operation. Any-purson failing to give 7 notice to the board as herein provided, or who operates such boilers without a certificate from the boardy shall be ы punished by a fine of not less than one bundred dollars 9 10 11 offense, or by isprisement in the county fail for not -- lese 12 than thirty (20) nor more than ninety (90) days, or by both such-fine and imprisonment. 13

14 (2) When necessary, the state boiler inspector or special boiler inspector shall subject boilers a boiler, 15 16 except those exempted by section 69-1515, to hydrostatic 17 pressure, which hydrostatic pressure shall not exceed one 18 hundred fifty per cent (150%) of the steam pressure maximum 19 allowable working pressure allowed on the boilers, boiler, providing there are no such leaks on such boilers which 20 21 prevent-----the----inspector---from---applying---such---hydrostatic 22 pressure, And the inspector must catisfy himself by a 23 thorough --- interior and exterior-examination-that-the-boilers 24 are-well-made-and-ot-wood-and-paitable--material;--that--the openings for- the passage of water and stear, respectively, 25 -5-**BB 408** 1 and-all-pipes-and tubes exposed to heat, are of the proper 2 dimensions--and--free -from-obstructions; that-the-flues-are circular-in-shape: that the fire-line of the furnage is at 3 least two (2) inches below prescribed minisum water line of ħ. 5 the boilers; that the arrangements for delivering the feed 6 vater -- are -- such that the boilers cannot be injured thereby, 7 and that such boilers and the stear connections at - be 8 safely employed without danger to life.

9 (3) New-boiler-installations. No A boiler which does 10 not conform to the rules and regulations formulated adopted 11 by the committee division governing new construction and 12 installation shall not be installed and operated in this 13 state after twelve (12) months from the date upon which the 14 first rules and regulations under this act pertaining to new 15 construction and installation shall have - become -- effective. 16 unless the boiler is of special design or construction. and 17 therefore is not covered by the these rules and regulations. 18 ROF-is-aBy-way-inconsistent-with cuch-rules-and 19 regulations, in which case a special installation and 20 operating permit may at-its discretion be granted by the 21 committee division."

22 Section 4. Section 69-1504, R.C.M. 1947, is amended to 23 read as follows:

24 *69-1504. Inspection of boilers-further requirements 25 in making inspection. (1) The state boiler inspector or

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1 special boiler inspector sust also satisfy himself shall be 2 satisfied that: (a) the safety valves are of suitable з relieving capacity ratings, sufficient in number and area, 4 and properly arranged, and that the cafety-talyer are 5 properly adjusted so as to allow no greater pressure in the 6 boilers than the amount prescribed by the inspection or 7 operating certificate; (b) that there are a sufficient 8 number of gauge gage cocks and water gage glasses properly 9 inserted to indicate the amount of water, and suitable 10 gaugos gages that will correctly record indicate the 11 operating pressure of steas; and (c) adequate-and-certain 12 there are adequate provisions for an ample supply of water 13 to feed the boilers boiler at all times; and (d) that 14 suitable means for blowing out down are provided, so-as in 15 order to thoroughly remove mud and sediment from all parts 16 of the boilers boiler when they are ander pressure. of 17 stoas, and any rester, weer, or ovaer of a boiler, or any 18 person or persons who tamper with the safety valve to allow 19 the beiler to carry greater processes than is allowed by the 20 inspection certificate, shall be decked quilty of a 21 **aisdemeanor.**

22 (2) <u>Safety factors are as follows; (a)</u> where a boiler
23 is constructed with lap horizontal seams on <u>the boiler</u>,
24 dome, or drum, a factor <u>of safety</u> of four and one-half <u>14</u>
25 <u>1/2</u>] shall be used in determining the safe working pressure
-7- HB 406

1 allowed on such the boiler. But where (b) there the boilers are boiler is constructed with butt-strap horizontal seams. 2 з a factor of safety of four and one half (4 1/2) may be used in determining such the safe working pressure. (c) If the 5 boiler rests on side wall walls on lugs, or is hung by 1-beams, or is in any way set up so that the weight of the 6 7 boiler is pulling against the horizontal seam of rivets, a 8 factor of safety of five (5) must shall be used to determine 9 the safe working pressure allowed on the boiler. (d) Where 10 the horizontal lap seams of the boiler are exposed to the 11 fire, a factor of safety of five (5) and shall be used to 12 determine the safe working pressure to be allowed on such the boiler. (e) On stay bolts, if new, a pressure of seven 13 14 thousand five hundred pounds pressure per square inch (7,500 15 psi) shall be allowed. If such stay bolts are corrected or 16 defective, the inspector suct detersing the pressure to be 17 allowed on same. (f) On braces made of solid material, a 18 pressure of eight thousand pounds pressure per square inch 19 18.000 psi) shall be allowed. (g) On welded braces or braces 20 with only one (1) crow-foot, a pressure of six thousand 21 pounds pressure per square inch (6,000 psi) shall be 22 allowed. 23 (3) to cast Cast iron shall may not be used in the

24 construction or reinforcements of any boiler where the 25 pressure allowed on said the boiler is more than one hundred -8- HB 408

sixty pounds per square inch (160 psi)." 1 2 Section 5. Section 69-1505, R.C.M. 1947, is amended to read as tollows: ż #59-1505. Inspection of boilers-material to be used. 4 5 No boiler or steam pipe, nor any of the connections thereto, á material, or is unsafe from any cause. Nothing hereis shall 7 be construed to prevent the use of any boiler or steam ь 9 generator which may not be constructed of -- riveted -- iron -- or 10 11 that such boiler or steas generator is equal in strongth to 12 and ac safe from explosion as boilers of the best quality, 13 constructed of iron or steel plates. All materials to be 14 used in the construction of boilers shall be in compliance with the applicable sections of the ASME code." 15 16 Section 6. Section 69-1507, R.C.M. 1947, is amended to

17 read as follows: 18 #69-1507. Duty of owner to permit inspection-board 19 division action-costs and expenses. It is the duty of the owners, engineers, or managers hn owner, operator, or user 20 of a steam or water boilers boiler to shall allow the 21 22 inspector division free access to the same boiler at 23 reasonable_times. Is case the owner, operators, or wasager 24 of-any-boiler is notified by the inspector to have said 25 boiler - ready - for inspection on a certain day, and fails to -9-

1	have such boiler ready for - inspection - at - such - time; - the
2	inspector—shallnotify -theboardto-gain-access-to-said
3	boilerAny-person-failing-to-immediately-comply-withboard
4	directed-access-to-said-boiler-shall-be-decmed-gailty-of-a
5	misdemeanery-and-mpon-conviction-thereof-shallbepunished
6	by a fine of not less than one hundred dollars nor more than
7	five
8	for not less than two-months-nor-more than sim-months, or by
9	both such-fine and imprisonment. The owner, engineer or
10	manager <u>operator, or user</u> of any <u>a</u> boiler who has refused
11	the division access reculting in a board order wast shall
12	pay all transportation and hotel expenses of the <u>division</u>
13	inspector who makes the inspection directed by such order ,
14	in addition to the inspection fee provided by law. It shall
15	be the duty of the Engineer operating any <u>a</u> boiler or
16	boilers to <u>shall</u> assist the inspectors <u>division</u> in their
17	oxapination of the same the inspection, and point out any
18	defects known to him <u>.</u> in the boilers or machinory under his
19	charge. hy engineer not complying with this section - shall
20	have his ljøense revoked or suspended. <u>The division shall</u>
21	notify the owner, operator, or user of any defects found and
22	<u>shall recommend repairs necessary to render the boiler</u>
23	<u>safe.</u> "
24	Section 7. Section 69-1508, R.C.M. 1947, is amended to
25	read as follows:

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1	"69-1508. Licenses requiredpenaltyforoperating
2	withoutlicense penaltics-for-violation-of-this-act PENALTY
3	FOR OPERATING WITHOUT LICENSE. (1) No person shall be
4	granted receive a license to-operate-steam-or-water-boilers
5	and-steam-machinery under theprovisionsof this article
6	act, who has not met the qualifications for licensing and
7	found to be competent by examination. to-perform-theduties
8	of-an-engineery-and-reseived-a-lisense-so-to-asty-Any-person
9	whooperatesanyboilerorsteamenginewithout-first
10	obtaining-a-license-is-guilty-ofamisdemeanoryandupon
11	convictionshallbepunishedbya-fine-of-not-less-than
12	fifty-dollars-nor-morethanonehundreddollarsyorby
13	imprisonmentinthecountyjailfor-not-more-than-sixty
14	days,-or-by-both-such-fine-and-imprisonment, TO PERFORM THE
15	DUTIES OF AN ENGINEER, AND RECEIVED A LICENSE SO TO ACT.
16	ANY PERSON WHO OPERATES ANY BOILER OR STEAM ENGINE WITHOUT
17	FIRST OBTAINING A LICENSE IS GUILTY OF A MISDEMEANOR, AND
18	UPON CONVICTION SHALL BE PUNISHED BY A FINE OF NOT LESS THAN
19	FIVE HUNDRED DOLLARS (\$500) NOR MORE THAN ONE THOUSAND
20	DOLLARS (\$1,000), OR BY IMPRISONMENT IN THE COUNTY JAIL FOR
21	NOT MORE THAN SIXTY (60) DAYS, OR BY BOTH SUCH FINE AND
22	IMPRISONMENT.
23	{2}Eivil-and-griminal-penaltics-for-violation-of-this
24	<u>act-arc-as-follows:</u>
25	{a}A-person-who-willfully-or-repeatedly-violates-the
	-11- нв 408

1	Foggirements. of this act, or pogulations prescribed under
2	this act, may be appended a civil penalty of mot more than
3	ton-thousand-dollars-(\$10,000)-for-each-tiolation-
4	{b}}personvboviglatesthisactorrule
5	propulgated under this act, shall be accessed a civil
6	penalty of up to one thousand dollars (\$1,000) for each
7	liplation.
8	10}Personvhovillfullyviolatesanystandard_
9	rule, or order promulgated under this act, and that
10	<u>violation—caupeg_death_to_any_percon_shall,non</u>
11	conviction, be published by a fine of not pore than ten
12	thousand dollars (\$ 10,000) or by imprisonment for not more
13	than cir (6) rontho, or by both; creept that if the
14	<u>corriction_igforariolationsoppittedafterafirst</u>
15	<u>conviction of sych percent curicheent chall be by a tipe of</u>
16	Bot sore than twenty thousand dollars (\$20,000) or by
17	imprisonment for not more than one {1} year, or by bothy
18	<u> 181 - 2 - PCFCOB - Ybo - giveo advabge - Botico of aby</u>
19	insposion to be conducted under this chayter, without
20	authority_from_the_division,_shall,_upon_conviction,_be
21	publiched by a fine of not pore than one thousand dollars
22	(\$1,000)byiBpliggenBontfornotmorethan_cinf6)
23	Bonths, or by both.
24	10] <u>1 percon</u> who knowingly makes any false statement,
25	Ferroschistich, of certification in any application, feooldy
	—12— НБ 408

1	report, plan, or other document, filed or required to be
2	<u>paintuined_under_this_act_challupon_convictionbe</u>
З	punished by a fine of not core than ten thousand dollars
4	<u>(\$10,000) or by imprisonment for not more than siz (6)</u>
5	tonther or by both.
6	{{}The_divicion_bas_asthor ity_to_assons_all_sivil
7	<u>penaltics-provided in this cection, giving due consideration</u>
ь	<u>to the appropriatesecs of the penalty with perspect to the</u>
9	economic condition of the person charged, the gravity of the
10	<u>violation, the good faith of the person, and the history of</u>
11	Provious vislations.
12	(q)The_Montana_Administrative_ProcedureAotapplies
13	<u>to-actions of the division in carrying out this act and to</u>
14	appeals from those actions."
15	Section 8. There is a new B.C.B. section that reads as
10	follows:
17	Classification, licensing, and qualifications of
18	engineers. (1) Engineers entrusted with the operation,
19	care, and management of steam or water boilers , <u>AMD</u> steam
20	
20	driven machinery , and air compressors shall be divided into
21	driven fachinery , and air compressors shall be divided into the following classes and licensed accordingly:
21	the following classes and licensed accordingly:

25 (b) Applicants for a first-class engineer's license -13- HB 408 shall have no less than three (3) years' experience under an
 engineer holding a valid first-class engineer's license.

3 (c) Second-class engineers shall be licensed to 4 operate all classes, pressures, and temperatures of steam 5 boilers and steam driven machinery not to exceed two hundred 6 fifty pounds per square inch (250 psi) or water boilers not 7 in excess of three hundred seventy-five pounds per square 8 inch (375 psi).

9 (d) Applicants for a second-class engineer's license
10 shall have no less than two (2) years' experience under an
11 engineer holding a valid first-class or second-class
12 engineer's license.

(e) Third-class engineers shall be licensed to operate
steam boilers and steam driven machinery operating not in
excess of one hundred pounds per square inch (100 psi) or
water boilers operating not in excess of one hundred sixty
pounds per square inch (160 psi).

(f) Applicants for a third-class engineer's license
shall have no less than one (1) year's experience under an
engineer holding a valid first, second, or third-class
engineer's license.

(g) Low pressure engineers shall be licensed to
operate steam boilers not in excess of fifteen pounds per
square inch (15 psi) or water boilers not in excess of fifty
pounds per square inch (50 psi).

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(h) Applicants for a low pressure engineer's license
shall have no less than three (3) months' experience
operating boilers and successfully pass a written and oral
examination.

5 (2) Bach licensed engineer who has not worked at a job 6 requiring a license for a period of five (5) years shall be 7 re-examined during the anniversary month of his license.

8 Section 9. There is a new k.C.M. section that reads as9 follows:

10 Variances and exceptions for licensing-traction
11 licenses. Allowable exceptions or variances to minimum
12 requirements of section 8 [of this act] are as follows:

13 (1) Applicants for an engineer's license in any 14 classification holding a valid license in that 15 classification from another state where the licensing 16 requirements are equal to or exceeding the minimum 17 requirements of this state and who successfully pass a 18 written examination prescribed by the division shall be 19 granted a license in that classification.

(2) Operating experience in a classification
satisfactory to the division, accumulated in the United
States military services may be accepted instead of the
operating experience required for the licensing of engineers
in each of the classifications.

25 (3) Applicants with training in the actual operation
 -15-- EB 408

of steam or water boilers and steam driven machinery who 1 2 have been certified as having satisfactorily completed a 3 prescribed training course fros recognized a 4 vocational-technical training school or center or other division-approved institution or training program in the 5 classification for which they are applying may at the 6 discretion of the division be credited with a maximum of six 7 months' experience toward a first, second, or 8 (6) 9 third-class engineer's license.

10 (4) The licenses maked in section 8 [of this act] do 11 not entitle the holder thereof to operate a traction engine. 12 A person who is entrusted with the care and management of a 13 traction engine, or boiler on wheels, is required to pass an 14 examination as to his competency to operate that machinery 15 and to procure a license to be known as a traction license. 16 A traction license does not entitle the holder thereof to operate any other class of steam machinery specified in 17 18 section 8 [of this act]. Applicants for a traction 19 engineer's license shall:

20 (a) have no less than six (6) months* full-time
21 experience in the operation of steam traction engines;

22 (b) successfully pass a written examination prescribed23 by the division;

24 (c) be eighteen (18) years of age or older.

25 The division may waive the experience requirement for -16- Bt 408 operators of traction engines that are maintained and
 operated as a hobby for restoration and show purposes of
 antique equipment.

4 Section 10. There is a new N.C.M. section that reads 5 as follows:

5 Steam driven machinery-licensing. (1) Pirst-class
7 steam driven machinery engineers shall be licensed to
o operate all classes of steam driven machinery.

9 (2) Applicants for a first-class steam driven 10 machinery engineer's license shall have no less than one (1) 11 year's experience under an engineer holding a valid 12 first-class engineer or first-class steam driven machinery 13 license.

section 11. Section 69-1510, R.C.M. 1947, is amended
to read as follows:

*69-1510. Complaints and suspension or revocation of 16 license. Whenever a complaint is made against an engineer 17 holding a license that he, through negligence, want of 18 skill, or inattention to duty, permitted his boiler(s) a 19 boiler, Oh steam driven machinery, or air compressor <u>under</u> 20 his control to burn-or-otherwise become in bad condition 21 become unsafe, or that be has been found intoxicated or 22 under the influence of drugs while on duty, it is the duty 23 24 of the board to division shall make a thorough investigation of the charger, and upon satisfactory proof of 25

1 such charge to revoke the licence of said engineer. If the division tinds that the person has allowed a boiler Ok 2 3 stear driven machinery, or air compressor under his control ta to become unsafe, the division may, after giving the verson notice and an opportunity for hearing, revoke or suspend his 5 6 license." 7 Section 12. Section 69-1511, h.C.M. 1947, is amended н to read as follows: 9 #69-1511. Certificate of inspection-wronefully 10 issuing certificate of inspection-or-licenses as misdemeanor display. In making an inspection of the boilers and 11 12 achiscry hereis provided for, the inspectors say act 13 joistly-or-ceparately-but the inspector-or appictant 14 inspector-making-such inspection-must in-all--cases-- certify 15 the--same--under--the--seal--of-the-inspector-of-boilers and Gafety-Any-inspector of assistant inspector who willfully 16 17 cortifics--regarding--any--boilers--or-their-attachments, or 18 grants-a-licence-to-any-person-to-act-ac--engineer--contrary 19 20 misdemeanor. All certificates of inspection, operating certificates, and engineer's licenses shall must be 21 displayed in a conspicuous place in the boiler room." 22 Section 13. Section 69-1512, R.C.M. 1947, is amended 23 24 to read as follows: 25 #69-1512. Pees for inspection or examination. (1) All

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1	fees for inspection are to be paid to the industrial
2	accordance with the following
3	schedule based on safety walwe setting:
4	(a) Boilers with pressure wader thirty (30) pounds per
5	square isob (psi) and under \$10
6	(b) Boilers with pressure from <u>over</u> thirty (30) pounds
7	<u>(psi)</u> to <u>and including</u> one hundred (100) pounds per square
8	ingh (psi) \$15
9	(c) Boilers with pressure from <u>over</u> one hundred (100)
10	pounds <u>(psi)</u> to <u>and including</u> three hundred (300) pounds
11	por-square insh <u>(psi)</u> \$20
12	(d) Boilers with pressure ower three hundred (300)
13	pounds per square inch (psi) \$30
14	(e) Siniature boilers with pressure not in excess of
15	one-hundred-(190}-pounds-per-square-issh \$10
16	(f) Steam traction <u>engines</u> \$ 5
17	(g) Operating certificate \$ 4
18	In case of the failure of the owner, Manager or person
19	<u>operator, or user</u> in charge of any boiler to pay such <u>the</u>
20	fee to the industrial accident board <u>division</u> , the board
21	<u>division</u> shall initiate the necessary legal action to
22	collect said the fee. Pailure of any <u>It a</u> person <u>fails</u> to
23	immediately abide with <u>the</u> results of such board <u>the</u>
24	<u>division</u> action <u>he</u> shall be deemed guilty of a <u>violation of</u>
25	<u>this act</u> misdemeanor and punished as provided by <u>under</u>
	- 1 9- EE 408

1	section 69-1507 <u>69-1508</u> .
2	{2}#benever, wpon request of the evace of operator of
з	any boiler it is necessary for the inspector to make a
4	special trip for the inspection of the boiler, the mileage
5	and per-dies-allowed-by-lawy in addition to the fees herein
6	presoribod, shall-be-charged and collected by the industrial
7	accident board.
8	(3) [2] Applicants for <u>an</u> engineer's license shall pay
9	fees according to the class of license for which application
10	is made, as specified in the following schedule:
11	(a) Pirst class \$30
12	(b) Second class \$20
13	(c) Third class \$12
14	(ð) Low pressure \$ 8
15	(e) Traction \$12
16	(f) Renewal of license \$ 4
17	(g) Replacement of lost certificate <u>license</u> \$ 2
18	(b) Pirst-class steam driven wachinery \$15
19	(4) <u>(3)</u> Each application shall be accompanied by a
20	payment equal to fifty per cent (50%) of the license fee for
21	Which application is being made r, said <u>The</u> payment shall be
22	forfeited in the event the applicant fails to appear for the
23	examination at the scheduled time or fails to pass the
24	examination.

In case of the failure of any applicant to successfully 25 HF 408 -20pass an examination, forty five (45) thirty (30) days must
 <u>shall</u> elapse before he can again be examined for the
 license.

4 <u>(4) All certificates of inspection, operating</u>
5 certificates, and engineer licenses shall be displayed in a
6 conspicuous place in the boiler roop.

7 Section 14. Section 69-1513, k.C.H. 1947, is amended to read as follows:

9 #69-1513. Review of license rejection. If any person 10 who has applied for a license under the provisions of this 11 article chapter, and has been rejected, feels acgrieved, he 12 may at any time after the lapse of ten (10) days, and within 13 forty-five (45) days after the date of his rejection, in 14 writing set forth the causes of his grievance and request a board division review. Such The request aust shall be 15 16 addressed to the beard division and shall be signed by the 17 rejected applicant. Within two ten (10) days after receiving 18 such the request, it is the duty of the board to division 19 shall notify the applicant in writing that on a certain day. 26 which shall not be less than five twenty (20) nor more than 21 thirty-- (30) forty-five (45) days after the date the beard 22 division receives said the written request, the committee 23 division shall review and evaluate the application. The 24 applicant may appear in person at-said-review if he so 25 desires. At least two ten (10) days before the day set for -21-**HB 408** 1 the review the applicant way shall designate in writing to 2 the board division the name of an engineer holding a valid 3 license of equal or higher grade with than the one applied 4 for, and such the engineer way present himself in behalf of 5 the applicant upon the day and at the hour fixed for the 6 review."

7 Section 15. Section 69-1514, E.C.E. 1947, is amended
8 to read as follows:

9 "69-1514. Board Division decision. After said If after 10 the review is completed, and it a majority of the completee 11 the division decides that such the applicant is entitled to 12 the license he has applied for, the board division shall 13 without delay issue a license accordingly, but if a 14 and the committee However, if the division rejects 15 the applicant, it is a final rejection, and he-must the 16 division shall not be granted grant another examination for 17 the space of forty five (45) within thirty (30) days after such the last rejection, when he the applicant may again 18 19 apply as provided by section 69-1512."

20 Section 16. Section 69-1515, R.C.H. 1947, is amended 21 to read as follows:

e69-1515. Boilers exempted from provisions-duty of
owner of traction engine-notice of purchase of boiler. (1)
This act shall does not apply to boilers under federal
control-, except the division shall, if requested, perform

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1 courtesy inspections of such boilers. The provisions of 2 this act requiring inspections, inspection fees, and 3 certificates shall do not apply to steam heating boilers 4 operated at not over fiftees (15) pounds per square inoh 5 gauge---pressure--is----private-residences-or-apertsests-of-six 6 (6)-or-less families or to bet water beating or cupply 7 boilers-operated at not over fifty (50) pounds per square 8 iBoh-gauge-pressure-and-temperatures-not-over--two--hundred 9 fifty degrees Pahrenheit (2500-P) when located in private 10 residences. or apartments of six (6) or less families. The 11 provisions of this act requiring licensed operators do not 12 apply to any hot water boiler of seven hundred fifty 13 thousand (750,000) BTU input or less. Loconstitues, commenty 14 known-as-dinkey-engines,-used-in-sperating-logging-or-sining 15 railroads, or any similar work where such locomotives are 16 owaedy-leased-or-operated-by-asy-individual, company, or 17 corporation and are used in the business of such individual, 18 company,--or--corporation,---and--not--for-general-compercial 19 Furposes, shall be-slassed as traction-engines-and be 20 subject to inspection of are other traction carines, and the 21 persons-operating-or firing-such-dinkey-locosotives-shall-be 22 required to hold traction licenses. No persons & person 23 operating any of the an engines engine or boilers boiler 24 hereinbefore exempted exempt from the operation of this 25 article chapter shall be is not required to procure a -23-85 408 1 license from the beard division.

2 (2) Any A person purchasing any a boiler, whether з traction or stationary, shall-be is entitled to receive from the seller the certificates of inspection issued on such the 4 boiler, and any person purchasing any a boiler, whether 5 6 traction or stationary, not exempted by the provisions of this section, shall, within ten (10) days after such 7 purchase, report the fact of such the purchase to the board 8 division and shall notify the board division as to where 9 10 said the boiler will be installed and operated. Any person 11 failing-to-comply-with the-provisions-of-this-section-shall be-deeped-guilty of a pistenearor. All other boilers and 12 13 steam engines, except as herein exempted, come under the provisions of this article act and persons operating same 14 are required to hold the proper grade class of license." 15 Section 17. Section 69-1516, B.C.B. 1947, is anended 16 17 to read as follows: 18 *69-1516. Gertificates -- aust Licenses shall be reneved yearly-failure to renew. All certificates of license to 19 engineers of all classes of engineer's licenses shall be 20 renewed yearly, except as herein provided. Any An engineer 21 failing to renew his license as herein provided, or within 22 23 at least thirty (30) days after the date of expiration shall 24 be assessed the fee for the original license of the same 25 grade class, before the license will may be reissned. Any

-24-

engineer failing to renew his license within twelve (12) 1 months of the date of expiration, must shall reapply for an ź engineer's license as required by the provisions of section З 4 69-1504 [8 of this act]; provided, however, that however, 5 any engineer whose license expired while such the engineer was in the <u>United States</u> military or naval service of the 6 7 United States shall have has ninety (90) days from the time ъ such the engineer is discharged from such military or naval service within which to renew his license at-the renewal 9 10 \$ee.*

11 Section 18. Section 69-1517, R.C.M. 1947, is amended
12 to read as follows:

#69-1517. Operation of boiler-or boilers and steam 13 14 engine driven machinery without license. It is unlawful for any a person in this state to operate a stationary boiler, 15 or steam engine driven machinery, or any boiler or oteam 16 17 engine other than engines and boilers those exempted by the provisions of section under section 69-1515, without a 18 19 license granted under the provisions of this article this act. The owner, reater operator, or user of any engine or 20 21 boiler or steam driven machinery is equally liable for the 22 violation of this section. But in case of accident, 23 sickness, or any unforeseen work prevention of by the 24 licensed engineer employed by any owner, renter operator, or 25 user of an engine or boiler, the owner, rester operator, or -25-85 408

1 user may, for fifteen (15) days, employ any person of the 2 age of eighteen (18) years or over whom older who he may 3 consider considers competent to run the engine or boiler, or steam driven machinery although such the person so employed 4 5 may is not be the holder of an engineer's licenser. he The 6 person_employed shall have reasonable qualifications 7 acceptable to the board division. The person so employing 8 the unlicensed engineer operator shall immediately notify 9 the board division of this action. But no An owner, renter 10 operator, or user of boilers or steam machinery driven 11 machinery shall not shall be allowed to so employ unlicensed 12 engineers operators for more than fifteen (15) days in any 13 one (1) calendar year. And it shall be It is unlawful, except as stated in this section, for any a person, firm, or 14 15 corporation to employ any a person not duly licensed as an 16 engineer, within the meaning of this act, to run or operate 17 any of the boilers or engines steam driven machinery subject 18 to the provisions of this act." 19 Section 19. Grandfather clause. A person holding a 20 valid license may renew it without meeting the requirements

valid license may renew it without meeting the requirements
of this act. All applicants for new licenses or lapsed
licenses shall comply with the provisions of this act.
<u>SECTION 20. LICENSING OF LOW-PRESSURE BOILERS.</u>

24 BOILERS REQUIRING A LOW-PRESSURE LICENSED OPERATOR SHALL BE

25 ATTENDED BY THE LICENSED OPERATOR TEROUGH ONE (1) COMPLETE

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1	ON-OPP CICLE, (OB_POB_NOT_LESS_IHAN_A_PIFTERS_(15)_BIBUTE
2	PERIOD FOR BOILERS USING SOLID FUELS), AT THE BEGINNING OF
3	EACH SHIFT IN OCCUPIED FUBLIC AND INDUSTRIAL BUILDINGS OF
4	OTHER AREAS OF ASSEMBLY, AND THE LICENSED OPERATOR SHALL
5	THEN CHECK THE OPERATION OF THE AUTOLATIC CONTROLS INCLUDING
6	NATER LEVEL, PEED WATER, LON WATER FUEL CUT-OFF, FUEL TRAIN,
7	ETC. SAFETY OR BELIEF VALVES SHALL BE MANUALLY TESTED AT
8	LEAST ONCE EVERY THIRTY (30) DAYS. BOILERS MANUALLY FIRED
9	WITH SOLID OF GASEOUS FUELS MUST BE ATTENDED BY THE LICENSED
10	OPERATOR AT ALL TIMES THAT THE BOILER IS PIKED.
11	Section <u>21</u> . Sections 69-1506, 69-1509, 69-1701,
12	69-1702, and 69-1703, K.C.M. 1947, are repealed.

-End-

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1 or--when-vacancies-accur-thev-or-their-successors-identified HOUSE BILL NO. 408 1 2 with-the-same-interest-respectively-shall--be--appointed--by 2 INTRODUCED BY JOHNSON, BRAND, KEMMIS, LESTER. DUSSAULT 3 З appointed-members-one-fit-shall-be--a--Montone--first--elass 4 л A BILL FOR AN ACT ENTITLED: "AN ACT AMENDING SECTIONS 5 5 steam--licensed--operating--engineer--of-boilers-employed-in 69-1501 THROUGH 69-1505 AND 69-1507, 69-1508, 69-1510 ĸ that-capacity-at-the-time-of-his-appointmenty-one-(1)--shall б THROUGH 69-1517, R.C.M. 1947, RELATING TO INSPECTION AND 7 be--eommissioned--by--the--national--board--of--boilers--and 7 pressure-vessels-inspectors-and-shall-rer esent -- the-- boiler 8 8 OPERATION OF STEAM BOILERS AND STEAM MACHINERY: THE LICENSING OF ENGINEERS FOR STEAM BOILERS AND STEAM 9 insufance---companies--licensed--to-do-business-in-te-state; 9 MACHINERY; AND REPEALING SECTIONS 69-1506, 69-1509, 69-1701, 10 and-onc-(1)--shell--bc--a--Montang--resistered--professional 10 69-1702, AND 69-1703, R.C.M. 1947." 11 mechanical--engineer.--The--committee-shall-elect-one-(1)-of 11 12 its-members-as-chairman-and-shall-meet-whenever-required, 12 13 The-members-of-the-committee-shall-serve-without-salary 13 BE IT ENACTED BY THE LEGISLATURE OF THE STATE OF MONTANA: 14 Section 1. Section 69-1501, R.C.M. 1947, is amended to but-shall-receive-actual-travel-expenses-in-the-same--manner 14 15 15 read as follows: as-other-state-officers, 16 "69-1501. Advisory--committee--functions---appointment 16 The---committee--shall--act--in--a--technical--advisory 17 17 and--terms---of---members--traveling---expenses--rules---and eapacity -- to -- the -- industrial -- accident -- beard --- and --- shall 18 formulate---definitionsy---rules--and-regulations-for-the-safe 18 regulations--state State boiler inspectors of -- boilers, 19 construction,-installation,-operation,-inspection-and-repair 19 appointment, ---term---and----compensation--special boiler 20 of-equipment-covered-by-this-act:-The-definitionsy-rules-and 20 inspectors. (1) -- There -- is -- hereby -- created -- to -- advise-the 21 regulations-so-formulated-shall-follow--generally--accepted 21 industrial-accident-board-on-odvisory-committee-which--shall 22 hereafter--be--referred--to--as-the-committee;-consisting-of 22 nationwide---engineering---standards--as--published--by--the 23 American-society-of-mechanical-engineers. 23 three-(3)-members-who-shall-be-appointed--by--the--governor, 24 (2) -- Appointment; -- term -- and -- compensation -- of --- boiler 24 one--fer--two-{2}-years,-one-for-three-{3}-years-and-one-for 25 inspectors -- The -- industrial -- ascident -- board -- shall - appoint four-(4)-years--At-the-expiration-of-their-respective--terms 25

THIRD READING

dution-torm-of-office-and-fix-their-compensationy 2 In addition to the employing state boiler inspectors 3 the industrial--- ascident--- beard division of workmen's 4 compensation shall issue to the inspectors of boiler 5 6 insurance companies authorized to do business in the state, 7 commissions, certificates, or other recognition as special 8 boiler inspectors and shall may accept the inspection 9 reports of such these special inspectors as equivalent to 10 those of the state inspectors, provided-that-each-such Each 11 special inspector shall hold a certificate as boiler 12 inspector issued by the national board of boiler and 13 pressure vessels inspectors. Such These special inspectors 14 shall receive no salary or expenses from the state nor shall 15 the state collect inspection fees for inspections made by 16 such these special inspectors." 17 Section 2. Section 69-1502, R.C.M. 1947, is amended to 18 read as follows: 19 "69-1502. Qualifications of state boiler inspectors. 20 No A person is not eligible to hold-the-office-of-inspector 21 of-boilers-and-steam-engines-who-has--not--had be a state 22 boiler inspector unless he has held for at least ten-years 23 of-actual-experience-in--the--operation--of--steam--engines,

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 steam-boilers7-and-steam-machinery7-and-who-has-not-held-for

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 at---lest---three---(3)--years--immediately--preceding-his

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1 appointment-a-first-class-stationary-engineer's--license--of 2 the -- state -- of -- Montanay -- or -- who - is three (3) years a valid .3 first class engineer's license. A state inspector may not 4 be either directly or indirectly financially interested in 5 the manufacture or sale of boilers or steam machinery, or 6 any patented article required-to-be-sold relating thereto." 7 Section 3. Section 69-1503, R.C.M. 1947, is amended to 8 mead as follows: 9 *69-1503. Inspection of boilers--boiler installations. 10 (1) The A state boiler inspector of -- boilers -- must shall 11 inspect all boilers and steam generators before the-same 12 they are used, and all persons who bring into this state, 13 for operation in this state, any boiler er-beilers-must 14 shall notify the beerd division stating the number and kind 15 of boilers, and where they are to be located and operated in 16 this state, and must secure from the beard-a division an 17 inspection certificate of -- in spection or an operating certificate before said-beilers-are the boiler is placed in 18 19 operationy. except-in-the-case-of-new-boilersy-which-must-be 20 inspected-within-ninety-(90)-days-after-they-are-put-in-use7 and-all All boilers must shall be inspected at least once in 21 22 every year, except boilers exempt under previsions-of 23 section 69-1515. Upon written application, longer inspection intervals may be authorized by the beard division. Any 24

owner, operator or user who opens a boiler er-beilers

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1 between inspections for repair-or-other-reasons--must major repairs shall notify the beard division of such that action 2 and such the boiler or-boilers shall at--the--discretion--of 3 the--beard be inspected by the state boiler inspector or 4 special boiler inspector before the boiler er-beilers-may-be 5 is placed back in operation. Any--person--failing--to--give £. 7 notise-to-the-board-as-herein-providedy-or-who-operates-such beilers-without--a--certificate--from--the--boardy-shall-be 8 9 punished-by-a-fine-of-not--less--than--one--hundred--dollars 10 +6100} -- nor -- more -- than-five-hundred-dollars-(6500)-for-cach 11 offense,-or-by-imprisonment-in-the-county-jail-for-not--less 12 than--thirty-(30)-nor-more-than-ninety-(90)-days-cr-by-both 13 such-fine-and-imprisonment.

14 (2) When necessary, the state boiler inspector or 15 special boiler inspector shall subject beiters a boiler, 16 except those exempted by section 69-1515, to hydrostatic 17 pressure, which hydrostatic pressure shall not exceed one hundred fifty per cent (150%) of the steam-pressure maximum 18 19 allowable working pressure allowed on the beilers, boiler. 20 providing-there-are-no-such--leaks--on--such--boilers--which 21 prevent---the---inspector--from--applying--such--hydrostatic 22 pressure--And--the--inspector--must--satisfy--himself--by--a 23 therough -- interior-and-exterior-examination-that-the-beilers 24 arc-well-made-and-of-qcod-and-suitable--material;--that--the 25 openings -- for -- the-passage-of-water-and-steamy-respectively; - 5-HB 408

1 and-all-pipes-and-tubes-exposed-to-heaty-are-of--the--proper 2 dimensions -- and -- free -- from - obstructions -- that - the-flues-are 3 circular-in-shape;-that-the-fire-line-of-the-furnace--is--at 4 least--two-(2)-inches-below-prescribed-minimum-water-line-of 5 the-boilers;-that-the-arrangements-for-delivering--the--feed water--are--such-that-the-boilers-cannot-be-injured-thereby, б 7 and-that-such-boilers--and--the--steam--connections--may--be 8 safely-employed-without-danger-to-lifer

9 (3) New--beiler--installations--No A boiler which does 10 not conform to the rules and-regulations-formulated adopted n by the committee division governing new construction and 12 installation shall not be installed and operated in this 13 state after-twelve-(12)-months-from-the-date-upon-which-the 14 first-rules-and-regulations-under-this-act-pertaining-to-new 15 construction-and-installation-shall-have--become--effective, 16 unless the boiler is of special design or construction, and 17 therefore is not covered by the these rules and-regulations, nor--is--in--any--way--inconsistent--with--such--rules---and 18 19 regulations, in which case a special installation and 20 operating permit may at-its-discretion be granted by the 21 committee division." 22 Section 4. Section 69-1504, R.C.M. 1947, is amended to read as follows: 23

24 "69-1504. Inspection of boilers--further requirements 25 in making inspection. (1) The state boiler inspector or

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1 special boiler inspector must-also-satisfy-himself shall be 2 satisfied that: (a) the safety valves are of suitable relieving capacity rebinge, sufficient in number and area, 3 4 properly arranged, and that the safety valves are and properly adjusted so as to allow no greater pressure in the 5 boilers than the amount prescribed by the inspection or 6 7 operating certificate; (b) that there are a sufficient 8 number of gauge gage cocks and water gage glasses properly 9 inserted to indicate the amount of water, and suitable 10 gauges gages that will correctly record indicate the 11 operating pressure of-steam; and (c) adequate-and-certain 12 there are adequate provisions for an ample supply of water 13 to feed the beilers boiler at all times; and (d) that suitable r ans for blowing out down are provided, so-as in 14 order to thoroughly remove mud and sediment from all parts 15 16 of the boilers boiler when-they-are--under--pressure. of 17 steamy -- and -- any -- rentery -usery - or - owner- of- a-boilery - or-any 18 person-or-persons-who-tamper-with-the-safety-valve-to--allow 19 the--beiler-to-carry-greater-pressure-than-is-allowed-by-the 20 inspection--certificate,--shall--be--deemed--guilty---of---a 21 misdemeaner. 22 (2) Safety factors are as follows: (a) Where a boiler

is constructed with lap horizontal seams on the boiler
 dome, or drum, a factor of safety of four and one-half (4
 <u>1/2</u>) shall be used in determining the safe working pressure
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allowed on such the boiler. But--where (b) Where the boilers 1 ere boiler is constructed with butt-strap horizontal seams, 2 a factor of safety of four and one half $(4 \ 1/2)$ may be used . 7 in determining such the safe working pressure. (c) If the A boiler rests on side well walls on lugs, or is hung by E, I-beams, or is in any way set up so that the weight of the 6 boiler is pulling against the horizontal seam of rivets, a 7 8 factor of safety of five (5) must shall be used to determine the safe working pressure allowed on the boiler. (d) Where 9 the horizontal lap seams of the boiler are exposed to the 10 fire, a factor of safety of five (5) must shall be used to 11 determine the safe working pressure to be allowed on such 12 the boiler. (e) On stay bolts, if new, a pressure of seven 13 14 thousand five hundred pounds pressure per square inch (7,500 15 psi) shall be allowed. If-such-stay-bolts--are--corrected--or 16 defective, -- the -- inspector-must-determine-the-pressure-to-be 17 allowed-on-same, (f) On braces made of solid material, a pressure of eight thousand pounds pressure per square inch 18 19 (3,000 psi) shall be allowed. (g) On welded braces cr braces with only one (1) crow-foot, a pressure of six thousand 20 pounds pressure per square inch (6,000 psi) shall be 21 22 allowed.

23 (3) He-cast Cast iron shall may not be used in the
 24 construction or reinforcements of any boiler where the
 25 pressure allowed on said the boiler is more than one hundred
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sixty pounds per square inch (160 psi)." 1 Section 5. Section 69-1505, R.C.M. 1947, is amended to 2 3 read as follows: "69-1505. Inspection of boilers--material to be used. 4 5 He-beiler-er-steam-pipey-nor-any-ef-the-connections-theretey shall--be--approved-which-is-made-in-whole-or-in-part-of-bad 6 material--or-is-unsafe-from-anv-cause--Nothing-herein--shall 7 8 be-- construed -- to-- prevent -- the -- use -- of- any-boiler- or- steam 9 generator-which-may-not-be-constructed-of--riveted--iron--or 10 steel--platesy--when-the-inspector-has-satisfactory-evidence 11 that-such-beiler-or-steam-generator-is-equal-in-strength---to 12 and -- as -- safe-from-explosion-as-boilers-of-the-best-quality; 13 constructed-of-iron-or-steel-plates. All materials to be 14 used in the construction of boilers shall be in compliance

16 Section 6. Section 69-1507, R.C.M. 1947, is amended to 17 read as follows:

with the applicable sections of the ASME code."

15

18 "69-1507. Duty of owner to permit inspection--board 19 division action--costs and expenses. It-is-the-duty-of-the 20 ownersy-engineersy-or-managers An owner, operator, or user 21 of a steam or water beilers boiler to shall allow the 22 inspector division free access to the same boiler at 23 reasonable times. In-case-the-owner,-operators,-or-manager 24 of-any-beiler-is-notified-by--the--inspector--to--have--said 25 boiler--ready--for-inspection-on-a-certain-dayy-and-fails-to -9-HB 408

have-such-boiler-ready-for--inspection--at--such--time, --the 1 2 inspector--shall--notify--the--board--to-gain-access-to-said 3 boiler.-Any-person-failing-to-immediately-comply-with--board directed--access--to-said-boiler-shail-be-deemed-suilty-of-a 5 misdemcanory-and-upon-conviction-thereof-shall-be--punished by-a-fine-of-not-less-than-one-hundred-dollars-nor-more-than б 7 five--hundred-dollarsy-or-by-imprisonment-in-the-county-jail 8 for-not-less-than-two-months-nor-more-thun-six-months,-or-by both-such-fine-and--imprisonment; The owner, engineer--or 9 manager operator, or user of any a boiler who has refused 10 the division access resulting-in-a-beard--erder--must shall 11 pay all transportation-and-hotel expenses of the division 12 13 inspector who makes the inspection directed-by--such--order, 14 in addition to the inspection fee provided by law. Ht-shall 15 be-the-duty-of-the The engineer operating any a boiler or 16 beilers-te shall assist the inspectors division in their 17 examination-of-the-same the inspection, and point out any 18 defects known to him. in-the-beilers-or-machinery-under-his charger-Any-engineer-not-complying-with-this--section--shall 19 20 have--his--license--revoked-or-suspended. The division shall 21 notify the owner, operator, or user of any defects found and shall recommend repairs necessary to render the boiler 22 safe." 23 Section 7. Section 69-1508, R.C.M. 1947, is amended to 24 25 read as follows:

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1	*69-1508. Licenses requiredpaneltyferoperating
2	without-license penalties-for-violation-of-this-act PENALTY
3	FOR OPERATING WITHOUT LICENSE. (1) No person shall be
4	grunted receive a license to operate steam or water - boilers
5	and stram machinery under the provisions of this article
6	act, who has not met the qualifications for licensing and
7	found to be competent by examination. to perform the daties
8	of-an-engineery-and-received-a-lisense-so-to-acts-hny-person
9	whe-operatesanyboilerorsteamenginewithoutfirst
10	obtainingalicenseisguilty-of-a-misdemeaner7-and-upon
11	conviction-shall-be-panished-by-afineofnotlessthan
12	fiftydollarsnormorethanonehundred-dollarsor-by
13	imprisonment-in-the-county-jailfornotmorethansixty
14	days,or-by-both-such-fine-and-imprisonment, TO PERFORM THE
15	DUTIES OF AN ENGINEER, AND RECEIVED A LICENSE SO TO ACT.
16	ANY PERSON WHO OPERATES ANY BOILER OR STEAM ENGINE WITHOUT
17	FIRST OBTAINING A LICENSE IS GUILTY OF A MISDEMEANOR, AND
18	UPON CONVICTION SHALL BE PUNISHED BY A FINE OF NOT LESS MORE
19	THAN FIVE HUNDRED DOLLARS (\$500) NOR-MORE-THAN-ONE-THOUGAND
20	BOBLARG-(\$1,000), OR BY IMPRISONMENT IN THE COUNTY JAIL FOR
21	NOT MORE THAN SIXTY (60) DAYS, OR BY BOTH SUCH FINE AND
22	IMPRISONMENT.
23	(2)Civil-and-criminal-penalties-for-violation-of-this
24	act-arc-as-follows:
25	ta)A-person-who-willfully-or-repeatedly-violatesthe

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requirements-ofthisacty-or-regulations-prescribed-under
this-acty-may-be-assessed-a-civilpenalty-of-not-morethan
ten-thousand-dollars-(610,000)-for-each-violation:
10)personwhoviolatesthisactyerrule
remulgated-underthisactyshallbeassessedacivil
penalty-of-uptoonethousand-dollars-{\$17888}-for-cach
<u>violation</u>
teth-personwhowillfullyviolatesanystandardy
ruicyororderpremulgatedunderthisacty andthat
violationcausesdeathtoanypersonyshallyupon
eonvictionybepunishedbyafineof-not-more-than-ten
thousand-dellars-(610,000)-or-by-imprisonment-fornotmore
thansix{6}months,orbyboth;exceptthatif-the
conviction-isforaviolationcommittedafterafirst
convictionof-such-persony-punishment-shall-be-by-a-fine-of
net-merethantwentythousanddellars{\$28,000}orby
imprisonment-for-not-more-than-one-(1)-yearor-by-both.
(d)Apersonwhogivesadvancenoticeofany
inspection-tobeconductedunderthischapterywithout
authorityfromthedivision7shall7upon-conviction7-be
punished-by-a-fine-of-not-morethanonethousanddollars
(61,600)erbyimprisonmentfornotmerethan-six-(6)
monthsy-or-by-both.
(e) A-person-who-knowingly-makes-any-falsestatement ₇
representation,-or-certification-in-any-application,-record,
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report,plan,orotherdocumentfiled-or-required-to-be
<u>maintaineaunderthisactshall;uponconviction;be</u>
punishedbya-fineof-not-more-than-ten-theusand-dollars
(610,000)-or-by-imprisonmentfornotmorethansix(6)
monthsy-er-by-both-
(f)Thedivisionhasauthorityto-assess-all-civil
<u>penaltics-provided-in-this-section;-giving-duc-consideration</u>
to-the-appropriateness-of-the-penalty-withrespecttothe
economic-condition-of-the-person-chargedy-the-gravity-of-the
violationythe-good-faith-of-the-persony-and-the-history-of
previous-violations.
{g}The-Montana-Administrative-ProcedureActapplies
toactionsof-the-division-in-carrying-out-this-act-and-to
appeals-from-those-actions.
Section 8. There is a new R.C.M. section that reads as
follows:
Classification, licensing, and gualifications of
engineers. (1) Engineers entrusted with the operation,
care, and management of steam or water boilers, AND steam
driven machinery ,-and-air-compressors shall be divided into
the following classes and licensed accordingly:
(a) First-class engineers shall be licensed to operate
all classes, pressures, and temperatures of steam and water
boilers, and steam driven machinery.
(b) Applicants for a first-class engineer's license
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shall have no less than three (3) years' experience under an
 engineer holding a valid first-class engineer's license.

3 (c) Second-class engineers shall be licensed to 4 operate all classes, pressures, and temperatures of steam 5 boilers and steam driven machinery not to exceed two hundred 6 fifty pounds per square inch (250 psi) or water boilers not 7 in excess of three hundred seventy-five pounds per square 8 inch (375 psi).

9 (d) Applicants for a second-class engineer's license 10 shall have no less than two (2) years' experience under an 11 engineer holding a valid first-class or second-class 12 engineer's license.

(e) Third-class engineers shall be licensed to operate
steam boilers and steam driven machinery operating not in
excess of one hundred pounds per square inch (100 psi) or
water boilers operating not in excess of one hundred sixty
pounds per square inch (160 psi).

18 (f) Applicants for a third-class engineer's license
19 shall have no less than one (l) year's experience under an
20 engineer holding a valid first, second, or third-class
21 engineer's license.

(g) Low pressure engineers shall be licensed to
operate steam boilers not in excess of fifteen pounds per
square inch (15 psi) or water boilers not in excess of fifty
pounds per square inch (50 psi).

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1 (h) Applicants for a low pressure engineer's license 2 shall have no less than three (3) months' experience 3 operating boilers and successfully pass a written and oral 4 examination.

5 (2) Each licensed engineer who has not worked at a job 6 requiring a license for a period of five (5) years shall be 7 re-examined during the anniversary month of his license.

8 Section 9. There is a new R.C.M. section that reads as 9 follows:

10 Variances and exceptions for licensing--traction
11 licenses. Allowable exceptions or variances to minimum
12 requirements of section 8 [of this act] are as follows:

13 (1) Applicants for an engineer's license in any classification holding a valid license 14 in tbat. 15 classification from another state where the licensing requirements are equal to or exceeding 16 the minimum 17 requirements of this state and who successfully pass a written examination prescribed by the division shall be 18 19 granted a license in that classification.

20 (2) Operating experience in a classification 21 satisfactory to the division, accumulated in the United 22 States military services may be accepted instead of the 23 operating experience required for the licensing of engineers 24 in each of the classifications.

25 (3) Applicants with training in the actual operation -15- HB 408 1 of steam or water boilers and steam driven machinery who 2 have been certified as having satisfactorily completed a 3 prescribed training course from recognized а vocational-technical training school or center or other Δ division-approved institution or training program in the 5 classification for which they are applying may at the 6 7 discretion of the division be credited with a maximum of six 8 (6) months' experience toward a first, second, or third-class engineer's license. 9

(4) The licenses named in section 8 [of this act] do 10 not entitle the holder thereof to operate a traction engine. 11 A person who is entrusted with the care and management of a 12 13 traction engine, or boiler on wheels, is required to pass an 14 examination as to his competency to operate that machinery and to procure a license to be known as a traction license. 15 A traction license does not entitle the holder thereof to 16 operate any other class of steam machinery specified in 17 section 8 [of this act]. Applicants for a traction 18 19 engineer's license shall:

(a) have no less than six (6) months' full-time
experience in the operation of steam traction engines;

22 (b) successfully pass a written examination prescribed23 by the division;

24 (c) be eighteen (18) years of age or older.

25 The division may waive the experience requirement for -16- HB 408 1 operators of traction engines that are maintained and 2 operated as a hobby for restoration and show purposes of 3 antique equipment.

4 Section 10. There is a new R.C.M. section that reads 5 as follows:

6 Steam driven machinery--licensing. (1) First-class 7 steam driven machinery engineers shall be licensed to 8 operate all classes of steam driven machinery.

9 (2) Applicants for a first-class steam driven 10 machinery engineer's license shall have no less than one (1) 11 year's experience under an engineer holding a valid 12 first-class engineer or first-class steam driven machinery 13 license.

14 Section 11. Section 69-1510, R.C.M. 1947, is amended 15 to read as follows:

16 *69-1510. Complaints and suspension or revocation of 17 license. Whenever a complaint is made against an engineer holding a license that he, through negligence, want of 18 skill, or inattention to duty, permitted his-boiler(s) a 19 boiler, OR steam driven machinery,-or-air-compressor under 20 21 his control to burn-or-otherwise-become -- in -- bad-- condition become unsafe, or--that--he--has-been-found-intericated-or 22 under-the-influence-of-drugs-while-on-duty-it-is--the--duty 23 the beard---to division shall make a thorough 24 e€ 25 investigation of the charge, and-upen-satisfactory-proof-of -17-HB 408

1 such--charge--to-revoke-the-license-of-said-engineer; If the 2 division finds that the person has allowed a boiler, OR steam driven machinerv, or air compressor under his control 3 4 to become unsafe, the division may, after giving the person 5 notice and an opportunity for hearing, revoke or suspend his 6 license." Section 12. Section 69-1511, R.C.M. 1947, is amended 7 8 to read as follows: 9 "69-1511. Certificate of inspection--wrenefully 10 issuing-certificate-of-inspection-or-licenses-as-misdemeanor 11 display. In--making--an--inspection--of--the--boilers--and 12 machinery--herein--proided--fory--the--inspectors--may--act 13 iointly--or--separately,--but--the--inspector--or--assistant 14 inspector-making-such-inspection-must-in-all--cases--certify 15 the--same---under--the--seal--of-the-inspector-of-boilers-and 16 safety,-Any-inspector-or-assistant-inspector--who--willfully 17 certifies--regarding--any--beilers--or-their-attachments--or 18 grants-a-license-to-any-person-to-act-as--engineer--contrary 19 20 misdemeaner, All certificates of inspection, operating 21 certificates, and engineer's licenses shall must be 22 displayed in a conspicuous place in the boiler room." 23 Section 13. Section 69-1512, R.C.M. 1947, is amended to read as follows: 24 25 "69-1512. Fees for inspection or examination. (1) All

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1	fees for inspection are to be paid to the industrial
2	accident Hoard division in accordance with the following
3	schedule based on safety valve setting:
4	(a) Boilers with pressure under thirty (30) pounds-per
5	square-inch (psi) and under \$10
6	(b) Boilers with pressure from over thirty (30) pounds
7	(psi) to and including one hundred (100) pounds-per-square
8	inch (psi) \$15
ġ	(c) Boilers with pressure from over one hundred (100)
10	pounds (psi) to and including three hundred (300) pounds
'n	per-square inch (psi) \$20
12	(d) Boilers with pressure over three hundred (300)
1.3	pounds-per-square-inch (pbi) \$30
14	(e) Miniature boilers With-pressure-not-in-excess-of
15	one-hundred-{100}-pounds-per-square-inch \$10
16	(f) Steam traction engines \$ 5
17	(g) Operating certificate \$ 4
18	In case of the failure of the owner, manager-or-person
19	operator, or user in charge of any boiler to pay such the
20	fee to the industrial accident-board division, the board
21	division shall initiate the necessary legal action to
22	collect said the fee. Failure-of-any If a person fails to
23	immediately abide with the results of such board the
24	division action he shall be deemed guilty of a violation of
25	this act misdemeaner and punished as-provided-by under
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section 69-1507 69-1508. 1 2 (2) --- Whenevery-upon-request-of-the-owner-or-operator-of any-beiler-it-is-necessary--for--the--inspector-te--make--a 3 special--trip--for-the-inspection-of-the-boilery-the-mileage 4 5 and-per-diem-allowed-by-law,-in-addition-to-the-fees--herein ereseribed -- shall-be-charged-and-collected-by-the-industrial 6 accident-board-7 8 (2) Applicants for an engineer's license shall pay 9 fees according to the class of license for which application 10 is made, as specified in the following schedule: 11 (a) First class \$30 (b) Second class \$20 12 13 (c) Third class \$12 . S 8 14 (d) Low pressure (e) Traction \$12 15 16 (f) Renewal of license \$ 4 Ş 2 17 (g) Replacement of lost sertificate license (h) First-class steam driven machinery \$15 18 (4) (3) Each application shall be accompanied by a 19 payment equal to fifty per cent (50%) of the license fee for 20 which application is being made;. said The payment shall be 21 22 forfeited in the event the applicant fails to appear for the 23 examination at the scheduled time or fails to pass the examination. 24 25 In case of the failure of any applicant to successfully

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rass an examination, forty-five-(45) thirty (30) days must 1 2 shall elapse before he can again be examined for the license. 3

(4) All certificates of inspection, operating 4 certificates, and engineer licenses shall be displayed in a 5 conspicuous place in the boiler room." б

Section 14. Section 69-1513, R.C.M. 1947, is amended 7 8 to read as follows:

"69-1513. Review of license rejection. If any person 9 who has applied for a license under the previsions of this 10 article chapter, and has been rejected, feels aggrieved, he 11 12 may at any time after the-lapse-of ten (10) days, and within 13 forty-five (45) days after the date of his rejection, in 14 writing set forth the causes of his grievance and request a 15 board division review. Such The request must shall be 16 addressed to the beerd division and shall be signed by the rejected applicant. Within two ten (10) days after receiving 17 such the request, it-is the duty-of-the-board--to division Зč 19 shall notify the applicant in writing that on a certain day, 20 which shall not be less than five twenty (20) nor more than thirty--(30) forty-five (45) days after the date the beard 21 22 division receives said the written request, the committee 23 division shall review and evaluate the application. The 24 applicant may appear in person at-said-review-if-he--so desires. At least two ten (10) days before the day set for 25 -21-

the review the applicant may shall designate in writing to 1 the beard division the name of an engineer holding a valid 2 license of equal or higher grade with than the one applied 3 for, and such the engineer may present himself in behalf of 4 the applicant upon the day and at the hour fixed for the 5 review." 6

7 Section 15. Section 69-1514, R.C.M. 1947, is amended to read as follows: 8

9 "69-1514. Beard Division decision. After-said If after the review is completed, and if a majority of the committee 10 the division decides that such the applicant is entitled to 11 12 the license he has applied for, the beard division shall 13 without delay issue a license accordingly, but-if-a 14 majority-of-the-committee However, if the division rejects 15 the applicant, it is a final rejection, and he-must the 16 division shall not be-granted grant another examination for 17 the-space-of-forty-five-(45) within thirty (30) days after such the last rejection, when he the applicant may again 18 19 apply as provided by section 69-1512."

20 Section 16. Section 69-1515, R.C.M. 1947, is amended to read as follows: 21

22 "69-1515. Boilers exempted from provisions--duty of owner of traction engine--notice of purchase of boiler. (1) 23 24 This act shall does not apply to boilers under federal $control_{\tau}$, except the division shall, if requested, perform 25

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courtesy inspections of such boilers. The provisions of 1 this act requiring inspections, inspection fees, and 2 certificates shall do not apply to steam heating boilers З operated-at-not-over-fifteen-(15)--pounds--per--square--inch 4 5 gauge--pressure--in--private-residences-or-apartments-of-six 6 (6)-or-less-families-or-to--hot--water--heating--or-supply 7 8 inch-gauge-pressure-and-temperatures-net--ever--two--hundred 9 fifty-degrees-Fahrenheit--{2582-F}-when located in private 10 residences. or apartments of six (6) or less families. The 11 provisions of this act requiring licensed operators do not 12 apply to any hot water boiler of seven hundred fifty 13 thousand (750,000) BTU input or less. Locomotives, - commonly 14 known-as-d-nkey-engines,-used-in-operating-logging-or-mining 15 Tailroadsy -- or -- any -- similar-work-where-such-locomotives-are 16 ownedy-leased-or-operated-by--any--individualy--company,--or 17 corporation-and-arc-used-in-the-business-of-such-individualy 18 companyy -- or -- corporation, -- and -- not -- for-general-commercial 19 purposesy-shall--be--classed--as--traction--engines--and--be 20 subject-to-inspection-as-are-other-traction-engines-and-the 21 persons-operating-or-firing-such-dinkey-locomotives-shall-be 22 required--to--hold--traction--licensest--No-persons A person 23 operating any-of-the an engines engine or beilers boiler 24 hereinbefore exempted exempt from the -- operation - of this 25 article chapter shall-be is not required to procure a HB 405 -231 license from the beard division.

2 (2) Any A person purchasing any a boiler, whether traction or stationary, shall-be is entitled to receive from 3 the seller the certificates of inspection issued on such the 4 boiler, and any person purchasing any a boiler, whether 5 traction or stationary, not exempted by the provisions of 6 7 this section, shall, within ten (10) days after such 8 purchase, report the fact of such the purchase to the beard division and shall notify the beard division as to where 9 said the boiler will be installed and operated. Any-person 10 failing-to-comply-with-the-provisions-of-this-section--shall? 11 be--deemed--guilty--of--a-misdemeaner. All other boilers and 12 steam engines, except as herein exempted, come under the 13 provisions of this article act and persons operating same 14 are required to hold the proper grade class of license." 15

16 Section 17. Section 69-1516, R.C.M. 1947, is amended 17 to read as follows:

"69-1516. Certificates -- must Licenses shall be renewed 18 yearly--failure to renew. All eertificates--of--license--to 19 engineers--of--all classes of engineer's licenses shall be 20 renewed yearly, except as herein provided. Any An engineer 21 failing to renew his license as herein provided, or within 22 at least thirty (30) days after the date of expiration shall 23 be assessed the fee for the original license of the same 24 grade class, before the license will may be reissued. Any 25 HB 402 -24-

encineer failing to renew his license within twelve (12) 1 months of the date of expiration, must shall reapply for an 2 engineer's license as required by the provisions of section 3 69-1509 [8 of this act]; providedy-howevery-that however, 4 any engineer whose license expired while such the engineer 5 was in the United States military or-naval service of-the C Enited-States-shall-have has ninety (90) days from the time 7 such the engineer is discharged from such military or-navel ъ service within which to renew his license at -- the -- renewal 9 fee." 10

Section 18. Section 69-1517, R.C.M. 1947, is amended 11 to read as follows: 12

*69-1517. Operation of beiler--er boilers and steam 13 engine driven machinery without license. It is unlawful for 14 15 any a person in this state to operate a stationary boiler, or steam engine driven machinery, or-any--boiler--or-steam 16 engine other than engines-and-boilers those exempted by-the 17 provisions-of-section under section 69-1515, without a 12 license granted under the-provisions-of-this-article this 19 act. The owner, renter operator, or user of any engine--or 20 boiler or steam driven machinery is equally liable for the 21 violation of this section. But in case of accident, 22 sickness, or any unforeseen work prevention of by the 23 licensed engineer employed by any owner, renter operator, or 24 user of-an-engine-or-boiler, the owner, renter operator, or 25 HB 408 -25~

1 user may, for fifteen (15) days, employ any person of the 2 age of eighteen (18) years or ever-whem older who he may consider considers competent to run the engine-er boiler, or 3 à steam driven machinery although such the person so employed may is not be the holder of an engineer's license, he The 5 6 person employed shall have reasonable qualifications acceptable to the **beard** division. The person se employing 7 the unlicensed engineer operator shall immediately notify 8 the beard division of this action. But-no An owner, renter 9 10 operator, or user of boilers or steam machinery driven 11 machinery shall not shall-be-allowed-to-so employ unlicensed 12 engineers operators for more than fifteen (15) days in any 13 one (1) calendar year. And -- it-shail-be It is unlawful, 14 except as stated in this section, for any a person, firm, or corporation to employ any a person not duly licensed as an 15 engineer, within the meaning of this act, to run or operate 16 any of the boilers or engines steam driven machinery subject 17 to the provisions of this act." 18 19 Section 19. Grandfather clause. A person holding a

valid license may renew it without meeting the requirements 20 of this act. All applicants for new licenses or lapsed 21 22 licenses shall comply with the provisions of this act. LOW-PRESSURE 23 SECTION 20. LICENSING OF BOILERS. BOILERS REQUIRING A LOW-PRESSURE LICENSED OPERATOR SHALL BE 24 ATTENDED BY THE LICENSED OPERATOR THROUGH ONE (1) COMPLETE 25

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1	ON-OFF CYCLE, (OR FOR NOT LESS THAN A FIFTEEN (15) MINUTE
2	PERIOD FOR BOILERS USING SOLID FUELS), AT THE BEGINNING OF
3	EACH SHIFT IN OCCUPIED PUBLIC AND INDUSTRIAL BUILDINGS OR
4	OTHER AREAS OF ASSEMBLY, AND THE LICENSED OPERATOR SHALL
5	THEN CHECK THE OPERATION OF THE AUTOMATIC CONTROLS INCLUDING
6	WATER LEVEL, FEED WATER, LOW WATER FUEL CUT-OFF, FUEL TRAIN,
7	ETC. SAFETY OR RELIEF VALVES SHALL BE MANUALLY TESTED AT
з	LEAST ONCE EVERY THIRTY (30) DAYS. BOILERS MANUALLY FIRED
9	WITH SOLID OR GASEOUS FUELS MUST BE ATTENDED BY THE LICENSED
10	OPERATOR AT ALL TIMES THAT THE BOILER IS FIRED.
11	Section <u>21</u> . Sections 69-1506, 69-1509, 69-1701,
12	69-1702, and 69-1703, R.C.M. 1947, are repealed.

-End-

March 20, 1975

SENATE COMMITTEE ON LABOR AND EMPLOYMENT RELATIONS

AMENDMENTS TO HOUSE BILL NO. 408

That House Bill No. 408, third reading, be amended as follows:

- 1. Amend page 14, section 8, line 2.
 Following: "license"
 Insert: ", or shall be otherwise shown to be competent by
 examination"
- 2. Amend page 14, section 8, line 12. Following: "license" Insert: ", or shall be otherwise shown to be competent by examination"
- 3. Amend page 14, section 8, line 21. Following: "license" Insert: ", or shall be otherwise shown to be competent by examination"
- 4. Amend page 15, section 8, line 3. Following: "boilers" Insert: ", or shall be otherwise shown to be competnet by examination"